

## **Appendix to Chapter 5: Description of the Development – UWF Grid Connection**

### **Appendix 5.1: Outline Construction Methodologies and Best Practice Measures**

The data and descriptions in this appendix have informed the cumulative evaluations in the EIA Main Report.



# **UWF Grid Connection Environmental Management Plan (2019)**

## **Outline Construction Methodologies**

**(Further methodologies post planning consent /  
pre-construction)**



**October 2019**

Outline Construction Methodologies
EMP

## Outline Construction Methodologies (OCMs) UWF Grid Connection

The Outline Construction Methodologies for all of the main works and activities of UWF Grid Connection are presented below to provide information to assist the evaluation and assessment of the cumulative effects of the UWF Grid Connection. All Outline Construction Methodologies (OCMs) for UWF Grid Connection are listed in Table 1 and then presented individually.

**Table 1: List of Outline Construction Methodologies for the UWF Grid Connection**

OCM Ref:	OCM Title
GC_OCM_01	Pre-Construction Activities
GC_OCM_02	Mountphilips Substation Compound
GC_OCM_03	New End Masts west of Mountphilips Substation
GC_OCM_04	Temporary Access Road to End Masts
GC_OCM_05	Instream Works and Temporary Bailey Bridge Crossing At W1
GC_OCM_06	New Permanent Access Road at Mountphilips Substation Site
GC_OCM_07	Installation of 110kV UGC and new crossing structures at W2 and W3
GC_OCM_08	Permanent Site Entrance at Mountphilips Substation Site
GC_OCM_09	Temporary Compound at Mountphilips Substation Site
GC_OCM_10	Formation of Overburden Storage Berms at Mountphilips Substation Site
GC_OCM_11	Reinstatement of Lands at Mountphilips Substation Site
GC_OCM_12	110kV Trenching & Ducting
GC_OCM_13	110kV Joint Bays and Associated Chambers
GC_OCM_14	110kV Cable Pulling
GC_OCM_15	110kV Cable Jointing
GC_OCM_16	Replacing existing culverts along the 110kV UGC
GC_OCM_17	Raising road level and parapet walls at Rockvale Bridge (W6), Tooreenbrien Bridge (W36) and Anglesey Bridge (W53)
GC_OCM_18	Horizontal Directional Drilling at W8 and W9

Outline Construction Methodology			
Title:	Pre-Construction Activities	Ref:	GC-OCM-01
General Description			
Certain activities, will take place prior to the commencement of the main construction stage of the UWF Grid Connection, these include detailed design, management appointments and confirmatory surveys, along with the setting out of the construction works areas at Mountphilips Substation site.			
Duration			
Over a 6 month period prior to the commencement of the main construction stage			
Personnel		Machinery & Equipment	Materials
<ul style="list-style-type: none"><li>▪ Main Contractor</li><li>▪ Project Manager</li><li>▪ Environmental Clerk of Works</li><li>▪ Specialist engineering Consultants</li><li>▪ Environmental Consultants</li><li>▪ Site engineer</li><li>▪ 2 civil works personnel</li></ul>		<ul style="list-style-type: none"><li>▪ GPS equipment</li><li>▪ Hand tools</li><li>▪ Survey equipment</li></ul>	<ul style="list-style-type: none"><li>▪ 4 x 4 vehicle and trailer</li><li>▪ Fencing posts</li><li>▪ Fencing wire</li><li>▪ Tape</li><li>▪ Portable electric fencer</li><li>▪ Goal posts</li><li>▪ Signage</li><li>▪ Wooden pegs</li><li>▪ Spray Paint</li></ul>
Design and Management Activities			
<ul style="list-style-type: none"><li>▪ The Project Manager, Main Contractor, and the Environmental Clerk of Works will be appointed.</li><li>▪ The Environmental Management Plan will be reviewed and updated to include the planning permission details and conditions, the identification of key project personnel and the addition of the Contractors method statements,</li><li>▪ The Traffic Management Plan will be updated with details of other road works, road maintenance or traffic diversions, etc. that might be planned for the area at the same time as the construction works. This information will be obtained from the Roads Department of Tipperary County Council. The updated Traffic Management Plan will be submitted, along with road opening license applications to the Roads Department of Tipperary County Council,</li><li>▪ Method statements will be prepared by the Contractor. These method statements will be based on the Outline Construction Methodologies.</li><li>▪ Pre-construction monitoring and confirmatory surveys will be carried out by specialist engineering and environmental consultants, and will include public road condition monitoring surveys, water quality monitoring surveys, and ecological confirmatory surveys.</li><li>▪ At Mountphilips Substation site, the construction works area boundary will be temporarily fenced off with wooden posts and wire, or with electric fences if there is livestock present; the boundaries of any hydrological, ecological or environmental buffer zones, such as buffer zones around watercourses, will be fenced off with marker tape to prevent unauthorised access by construction crews, plant and machinery; goal posts will be erected under overhead lines; and the footprint of the widened site entrance, access road, substation compound, and end mast locations will be marked out by an engineer.</li></ul>			
END			

Outline Construction Methodology			
Title:	Mountphilips Substation Compound	Ref:	GC-OCM-02
General Description			
The proposed 110kV Mountphilips Substation will facilitate a new looped-in substation connection to the existing Killonan – Nenagh 110kV overhead line (See also OCM-03). The new 110kV Mountphilips Substation will be constructed to the east of the existing 110kV overhead line in the townland of Mountphilips near Newport. The Mountphilips Substation compound will be c.10290m2 in area, and will contain a control building, surge arrestors, lightening masts, circuit breakers, busbars and other ancillary electrical equipment. The new substation compound secured by a 2.6m high palisade fence.			
Duration			
10 – 12 Months Approx.			
Personnel	Machinery & Equipment	Materials	
<ul style="list-style-type: none"><li>10 to 15 electrical personnel</li><li>10 to 15 civil works personnel</li><li></li></ul>	<ul style="list-style-type: none"><li>Excavators</li><li>Tipper Trucks / loaders</li><li>tractors and trailers</li><li>Crane</li><li>Hoist</li><li>Teleporter</li><li>Power Tools</li><li>Generator</li><li>Scaffolding</li><li>Vibrating roller</li><li></li></ul>	<ul style="list-style-type: none"><li>Clause 804 stone</li><li>6F2 capping stone</li><li>Paving.</li><li>Fencing</li><li>Geotextile</li><li>Concrete and concrete blocks</li><li>Roofing Timber and other general building materials</li><li>Reinforcing steel</li><li>Tiles and cladding</li><li>Steel Doors</li><li>Substation Electrical Equipment</li><li>Cabling</li><li>Ducting</li></ul>	
Standard Methods			
<ul style="list-style-type: none"><li>A drainage system will be installed around the compound area.</li><li>Topsoil and subsoil (including rock) will be removed to a depth of 350mm from the footprint of the compound using excavators. The excavated material will be temporarily stored in adjacent permanent berms, as per GC OCM-09: Formation of Overburden Storage Berms at Mountphilips Substation.</li><li>A layer of geotextile material will be laid over the excavated footprint of the compound.</li><li>Using an excavator, a base layer of crushed stone material will be laid on top of the geotextile followed by a 6F2 capping stone layer which will provide the finished surface.</li><li>Each layer will be compacted using a 13 ton vibrating roller.</li><li>The control building, electrical equipment, lightening protection and internal access roads within the compound will then be constructed. .</li><li>Two sets of underground 110kV cables will be constructed between the two new end masts to be located along the Killonan to Nenagh 110kV overhead line and the substation compound, these underground cables will be connected into the substation at the western side of the compound.</li><li>The underground Mountphilips – Upperchurch 110kV cables will run from Upperchurch Windfarm Substation and will be connected into the Mountphilips substation at the eastern side of the Mountphilips compound.</li><li>Once the High Voltage (HV) and Low Voltage (LV) equipment is installed and the protection and control cabinets are commissioned and tested, the substation can then be energised and commissioned.</li></ul>			

## Photographs



Example of similar 110kV substation with end masts connecting to overhead 110kV line

## Relevant Drawings from Volume C3 EIA Figures

Extracts from **Figure GC 5.4: Plan of Mountphilips Substation Compound**

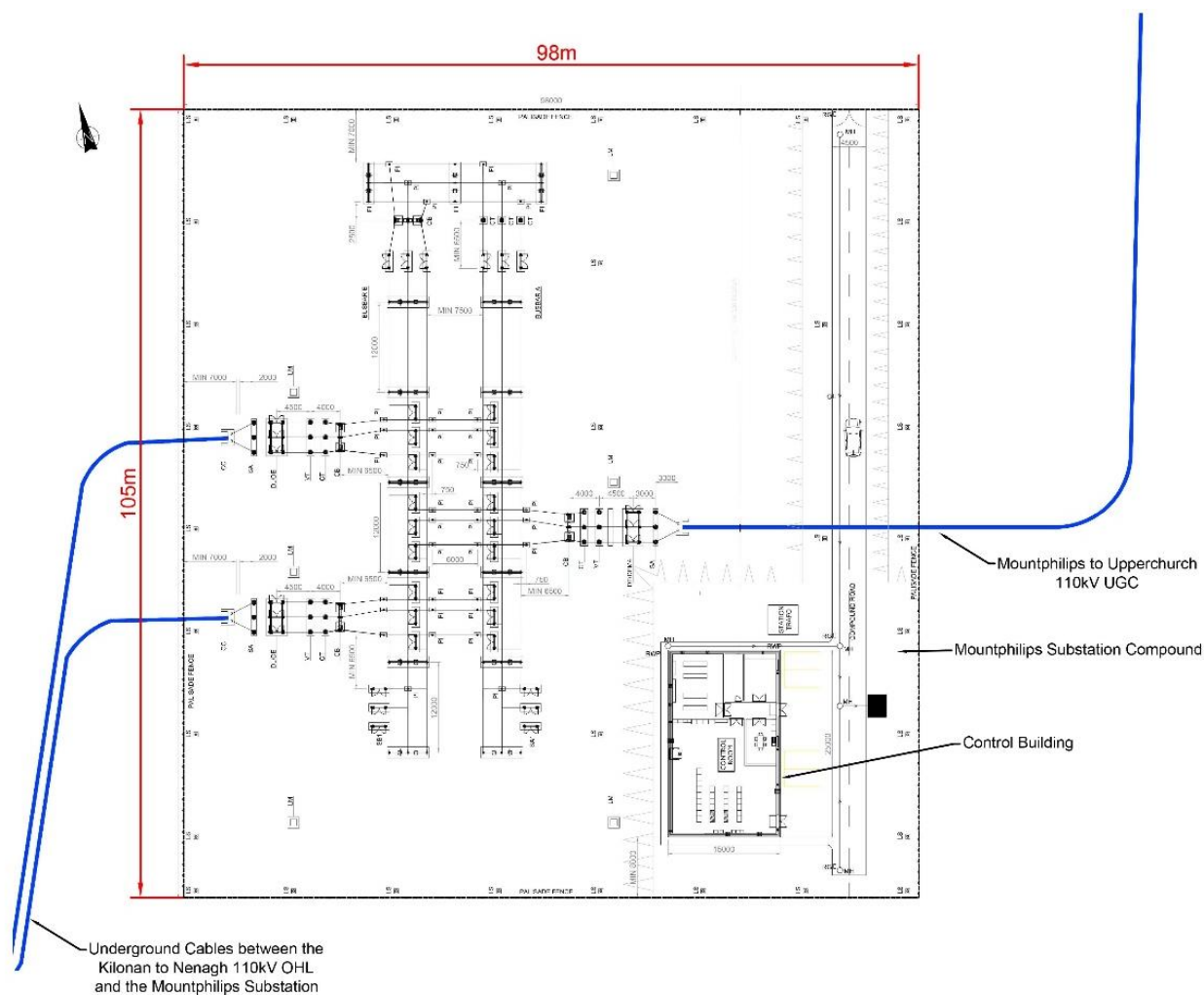




Figure GC 5.5: Elevation Mountphilips Substation Compound

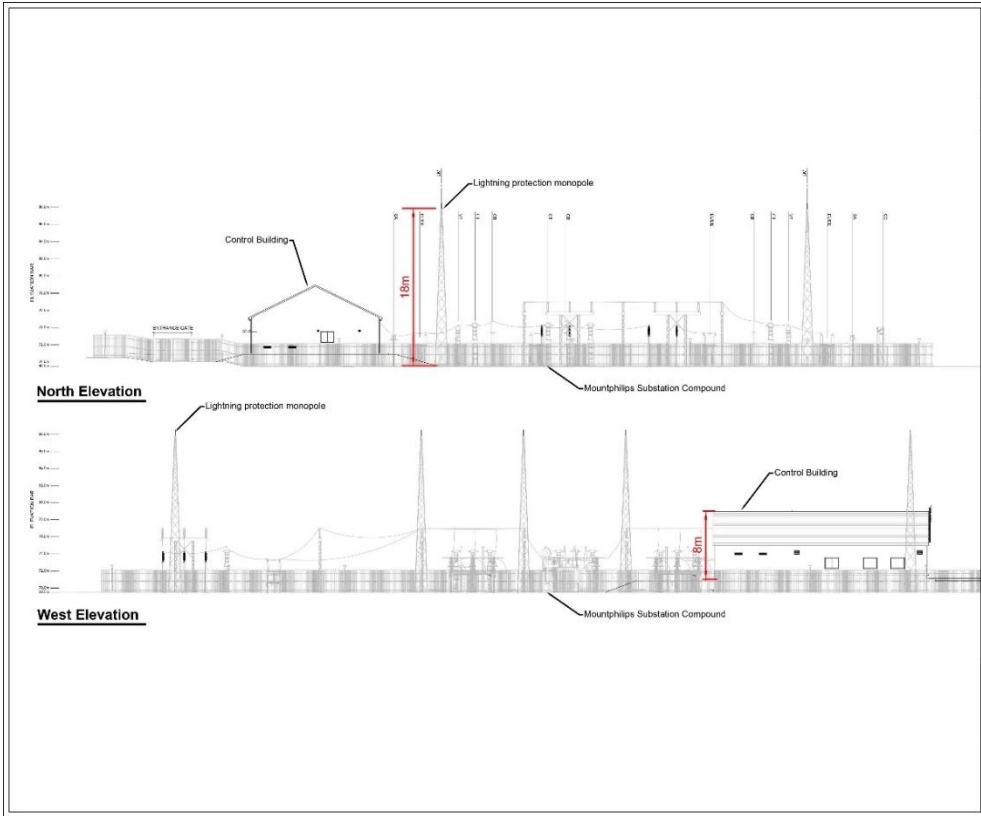
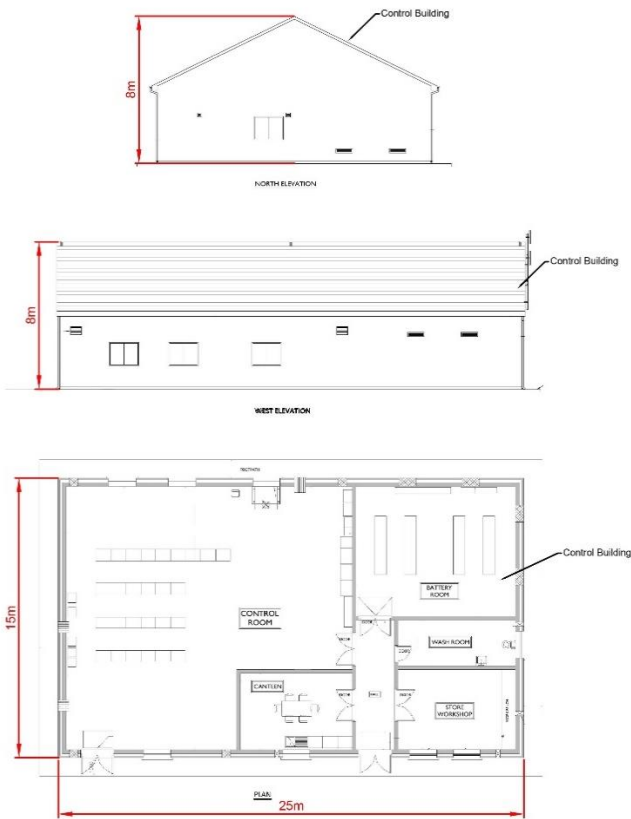


Figure GC 5.6: Plan and Elevation of the Control Building at Mountphilips Substation



END

Outline Construction Methodology			
Title:	New End Masts west of Mountphilips Substation		Ref: GC-OCM-03
General Description			
Two end masts will be constructed approximately 20m apart at a point along the existing Killonan – Nenagh 110kV Overhead Line, to the west of the 110kV Mountphilips Substation. The existing 110kV overhead line will be cut and connected to the End Masts. The End Masts will connect into the Mountphilips Substation Compound through underground cables. This will allow electricity to flow from the end masts, through Mountphilips Substation and back to the end masts thus forming a “loop-in” connection of the Mountphilips Substation to the National Grid.			
Duration			
<ul style="list-style-type: none"><li>• Construction of end mast foundations – 7 days.</li><li>• Erection of towers - 3 days, weather dependant</li><li>• Cable jointing – 5 days per tower.</li></ul>			
Personnel	Machinery & Equipment	Materials	
<ul style="list-style-type: none"><li>▪ 5 operatives</li></ul>	<ul style="list-style-type: none"><li>▪ 4x4 vehicle</li><li>▪ Tractor and trailer</li><li>▪ Crane Teleporter</li><li>▪ Chains / small tools</li><li>▪ Excavator</li><li>▪ Tipper Truck</li><li>▪ Teleporter</li></ul>	<ul style="list-style-type: none"><li>▪ Lattice steel towers sections</li><li>▪ Cable Interface platform</li><li>▪ Insulators</li><li>▪ Electrical Connections (Jumpering conductors)</li><li>▪ Cable sealing ends</li><li>▪ Concrete (foundation)</li><li>▪ Copper/Aluminum Conductor</li><li>▪ Aggregate</li><li>▪ Concrete pipes 1m high 1.5m diameter</li><li>▪ Reinforcing bars</li><li>▪ Cables and ducting</li></ul>	
Standard Methods			
<ul style="list-style-type: none"><li>▪ Each end mast will be assembled on four steel supporting legs. For each leg of the two End Masts (8 in total) a foundation c.3.3m x 3.3m and 3m deep will be excavated and the formation levels (depths) will be checked by the onsite foreman. The excavated material will be temporarily stored close to the excavation site.</li><li>▪ To aid construction, a concrete pipe, 1m high and 1.5m in diameter, will be placed into each excavation to allow operatives level the legs at the bottom of the excavation. Once the legs are levelled and are in situ, the frame of the reinforcing bars will be prepared and strapped to the concrete pipe with spacers as required.</li><li>▪ 1m x 1m shuttering will be installed around the individual legs of each tower and will protrude 300mm over ground level.</li><li>▪ Concrete will then be poured directly into the shuttering up to the required levels.</li><li>▪ Once the foundation concrete is set the shuttering will be removed and the concrete will be allowed to cure for approx. 28 days.</li><li>▪ The excavated area around the end mast foundations will be backfilled with the sub soil material already excavated at the location. The backfill will be placed and compacted in layers with excavated topsoil placed at surface level and any excess material will be permanently stored in the berms formed around the Mountphilips Substation compound.</li><li>▪ Once the concrete is sufficiently cured, work can commence on erecting the bases of the end masts.</li><li>▪ A temporary hardstand area for the crane will be constructed adjacent to the end mast foundations by laying geogrid material on the ground and overlaying this geogrid with a suitable grade of aggregate.</li></ul>			

- When the bases for the masts are assembled and in place, the upper sections of the masts will be assembled horizontally on the ground beside the mast bases.
- The overhead line will then be switched out (de-energised).
- The overhead line will then be moved off center using stay wires and weights.
- The pre-assembled upper mast sections will then be lifted onto the base sections using the crane and guide ropes and bolted into position.
- When the masts are complete and secured to the bases, the overhead line will be centered and attached to the end masts. The section of the electric line between the two masts will then be cut and removed.
- Cable interface platforms will be lifted into place on the masts and all electrical equipment will be bolted down onto these platforms.
- Two sets of underground cables will be constructed from the Mountphilips Substation and will connect to the end masts, one cable set to each mast. The cables will be brought up in steel trunking along the front face of the masts to the cable interface platforms.
- Jumpering Conductors (for electrical connections) will be installed from the overhead line down onto the interface platform and jointed to the cables.
- Scaffolding will be erected at the side of both towers to enable the cable jointers to work in a controlled environment.
- Once all works have been completed on the platforms the scaffolding will be taken down and the area cleared of all work materials.
- The circuit will be tested in both directions before the overhead line is re-energised.
- The temporary crane hardstand will be removed and the area reinstated and reseeded.

#### Reference Documents

ESB specification Drawing PE610-D005-024-001-000

#### Photographs

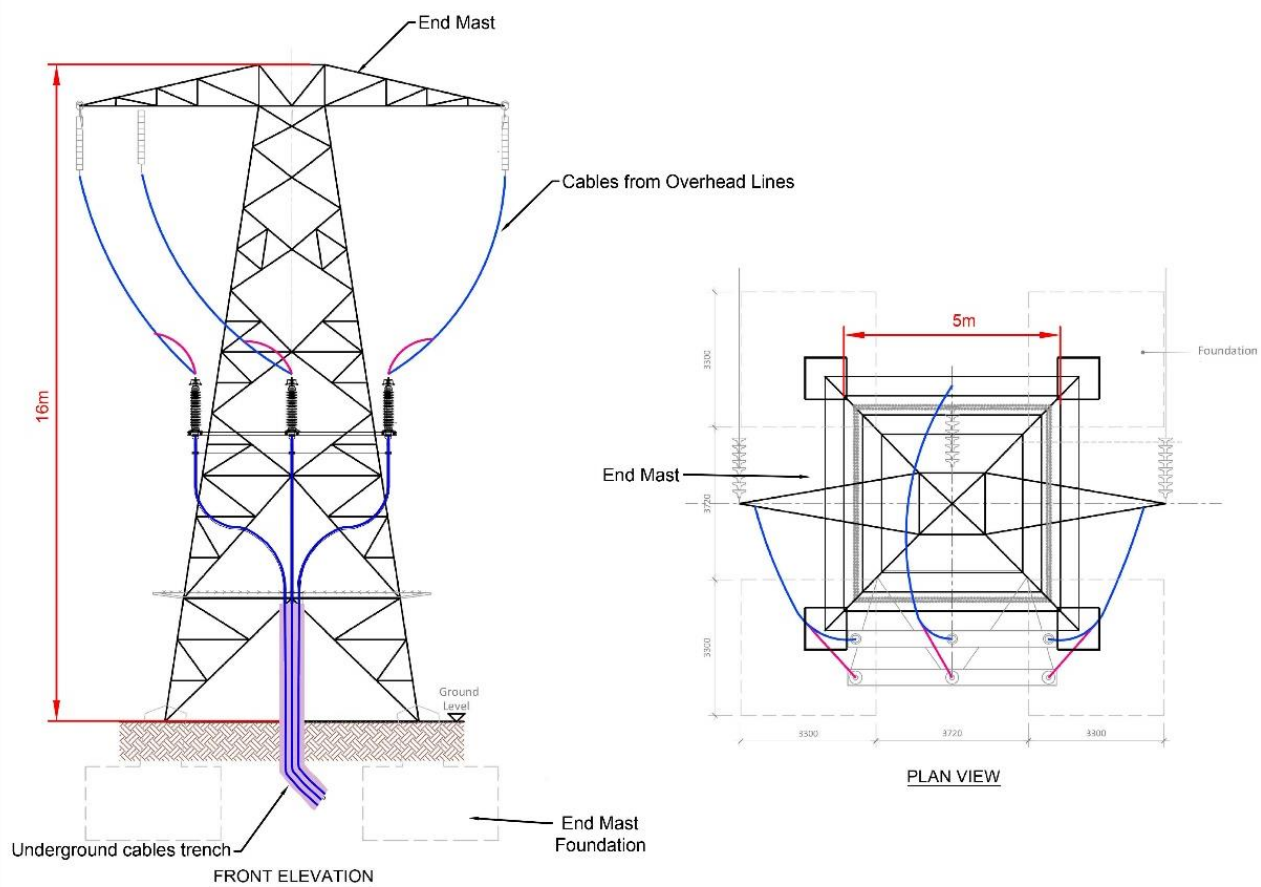


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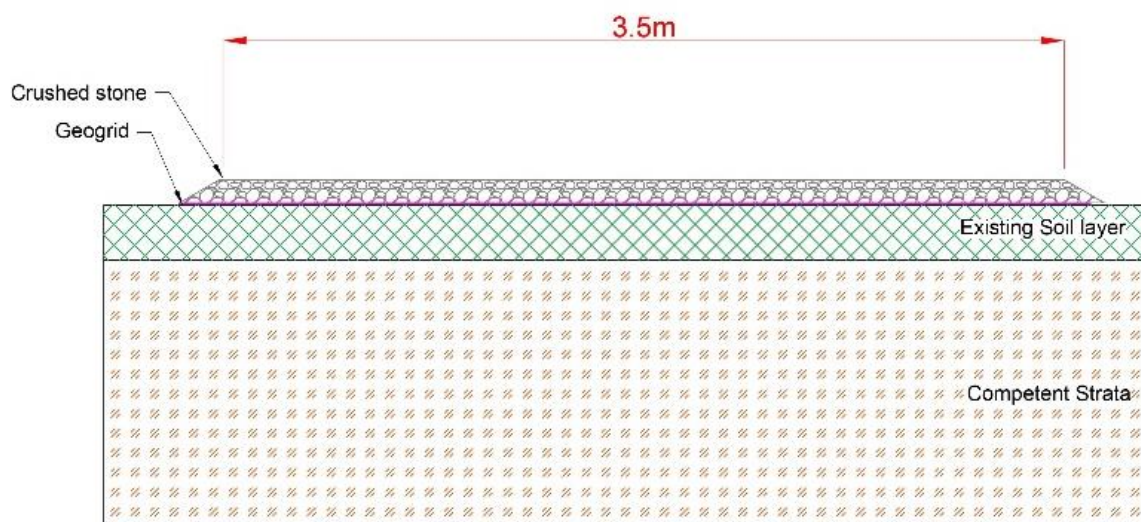
Typical tower base

Relevant Drawings from Volume C3 EIAR Figures

Extract from Figure GC 5.7: Plan and Elevation of the End Masts at Mountphilips Substation



END

Outline Construction Methodology			
Title:	Temporary Access Road to End Masts		Ref: GC-OCM-04
General Description			
A temporary access road will provide access to End Mast No.1 and No2 at Mountphilips. The temporary access road will be circa 3.5m in width.			
Duration			
3 days			
Personnel	Machinery & Equipment	Materials	
<ul style="list-style-type: none"><li>Site Engineer</li><li>3 General Operatives</li><li>1 Excavator Operator</li></ul>	<ul style="list-style-type: none"><li>4x4 vehicle</li><li>Tipper Truck</li><li>360° excavator</li><li>Vibrating roller</li></ul>	<ul style="list-style-type: none"><li>Geotextile</li><li>50mm crushed stone</li></ul>	
Standard Method - 3.5m wide excavated and stoned temporary access road			
<ul style="list-style-type: none"><li>A layer of geotextile material will be laid over the existing ground.</li><li>A layer of 200mm deep of 50mm crushed stone will then be overlaid on the geotextile and compacted in suitable layers using a vibrating roller.</li><li>Reinstatement will take place when the End Mast works are completed. The layer of stone and geogrid will be removed and either re-used at the Mountphilips Substation compound or along the new permanent access road at the Mountphilips Substation site.</li><li>The area will be reinstated and reseeded as per GC_OCM_10: Reinstatement of Land at Mountphilips Substation Site.</li></ul>			
Relevant Drawings from Volume C3 EIAR Figures			
Extract from Figure GC 5.11: Cross Section of Temporary Access Road at Mountphilips Substation			
			
Cross Section of Temporary Access Road			
END			



Outline Construction Methodology			
Title:	Instream Works and Temporary Bailey Bridge Crossing At W1		Ref: GC-OCM-05
General Description			
<p>Instream works will be required at Mountphilips Substation Site in order to install the underground cables across the local stream at W1. A temporary crossing will also be constructed at this location.</p> <p>To facilitate the works, these watercourses will be dammed and the water diverted through a flume pipe. Following the completion of works at the watercourse, the dam and flume will be removed and the watercourse reinstated.</p>			
Duration			
1-2 Days			
Personnel	Machinery & Equipment	Materials	
<ul style="list-style-type: none"><li>• Site engineer</li><li>• 3-4 operatives</li><li>• 1 Excavator Operator</li></ul>	<ul style="list-style-type: none"><li>• Tipper Truck</li><li>• 360° excavator</li><li>• Mobile water pumps and hoses</li><li>• 4 x 4 vehicle and trailer</li></ul>	<ul style="list-style-type: none"><li>• Sand Bags containing washed sand</li><li>• Geotextile membrane</li><li>• Straw bales</li><li>• Flume pipes</li><li>• Splash plate</li><li>• Silt Buster</li><li>• Washed round stones</li><li>• Silt trap material</li></ul>	
Standard Method: Dam & Flume for Cables Trench			
<ul style="list-style-type: none"><li>▪ The flume pipe(s) will be set out on the bed of the watercourse.</li><li>▪ A dam will be constructed using sand bags so that all the flow is diverted through the flume pipe(s).</li><li>▪ A splash plate will be placed at the downstream end of the flume pipe where the water re-enters the watercourse in order to prevent erosion of the stream bed.</li><li>▪ Silt traps, such as geotextile membrane. will be placed downstream of the in-stream works location to minimise sedimentation</li><li>▪ The works will be carried out under/around the flume pipe(s).</li><li>▪ If required, a temporary sump will be established and used to collect any additional water. This water will be removed by pumping to an infiltration trench or settlement pond if the soil is not saturated, otherwise the water will be pumped to a suitably sized water treatment train, such as a Siltbuster, where any sediment will be allowed settle before the water is released.</li><li>▪ A cables trench will be excavated in the dry stream bed, under the flume, and cable ducts will be laid and the trench backfilled with existing material.</li><li>▪ Following the completion of works at the watercourse, the dam and flume pipes will be removed and the watercourse reinstated as per Instream Reinstatement outlined below.</li></ul>			
Standard Method: Temporary Crossing (Temporary Bailey Bridge)			
<ul style="list-style-type: none"><li>▪ A temporary access road will be constructed in advance of the arrival of the Bailey bridge.</li><li>▪ On each side of the watercourse, a 4m x 4m area of top soil will be removed and the area will be laid with geotextile. Clause 804 stone will then be in-filled and compacted to form a bearing pad which will support each end of the bailey bridge.</li><li>▪ The bridge will be delivered to the crossing point on a low loader.</li><li>▪ The bridge will be assembled using hand tools and lifted into place using the Hi-Ab mounted on the delivery truck.</li><li>▪ When the End Mast works are complete, the temporary Bailey bridge will be removed.</li></ul>			

- The bridge will be dismantled, loaded onto a low loader and removed from site.
- The stone will be removed from the bearing pads and the excavated soil reinstated and reseeded.

**Standard Method: Instream Reinstatement**

- Following the completion of works at W1 and the End Masts, the dam and flume will be removed – deflector plates will be used during the restoration of flow in the watercourse.
- The watercourse will be reinstated by reinstating the bank slopes and character and stabilizing the banks using boulder armour or willow/brush bank protection, and reinstating instream flow features such as boulder substrates, pool / riffle sequences, or spawning cobbles; and planting will be carried out along the riparian margins.

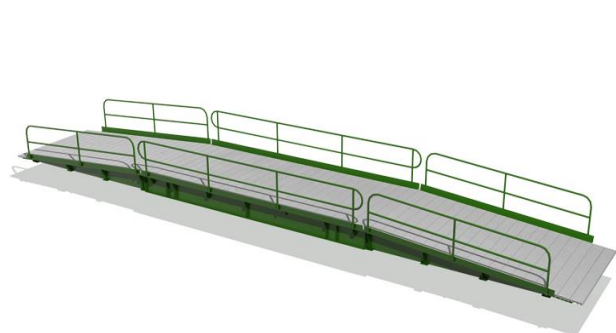
**Reference Documents**

Groundforce Bridge – Temporary Bridge (<https://www.vpgroundforce.com/ire/temporary-bridges/>)

**Photographs**



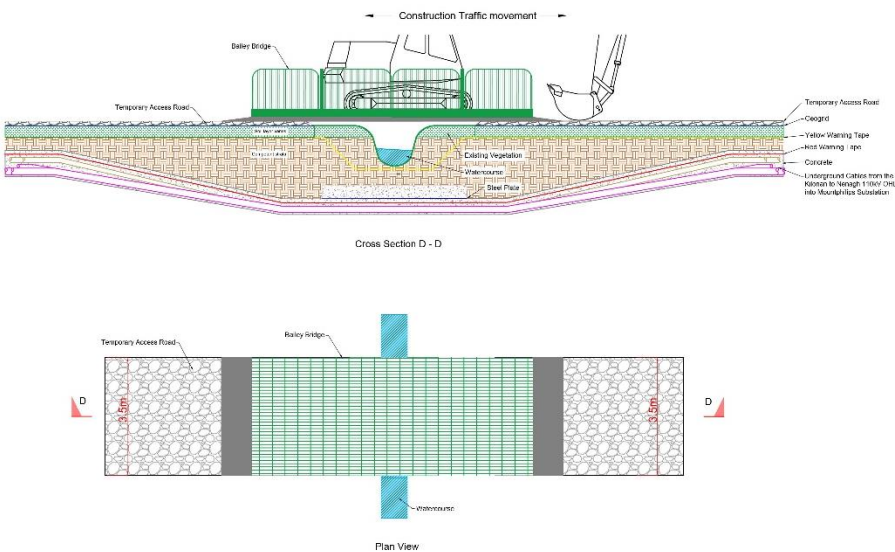
PVC Flume Pipes



Bailey Bridge

**Relevant Drawings from Volume C3 EIAR Figures**

Extract from **Figure GC 5.12: Cross Sections of Temporary Bailey Bridge Crossing at Mountphilips Substation Site**



**END**

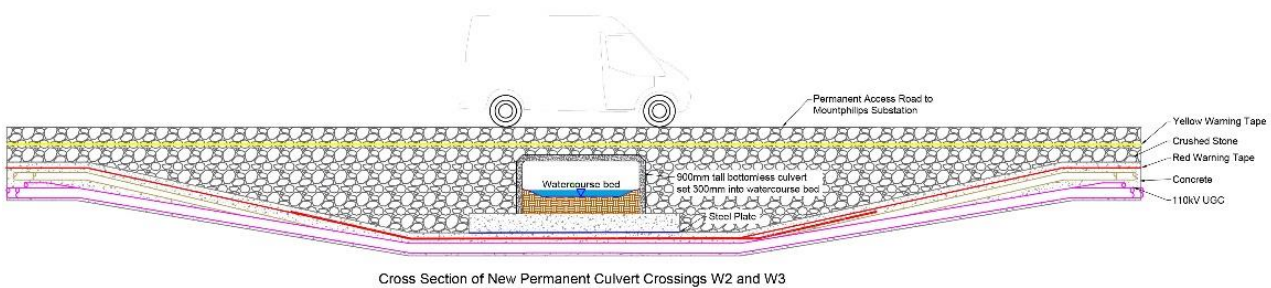
Outline Construction Methodology			
Title: New Permanent Access Road at Mountphilips Substation Site		Ref: GC-OCM-06	
General Description			
New permanent access road 4.5m in width, will be constructed to provide vehicular access to Mountphilips Substation			
Duration			
5 days, c.100m/day			
Personnel		Machinery & Equipment	Materials
<ul style="list-style-type: none"><li>Site Engineer</li><li>3 General Operatives</li><li>Excavator Operator</li></ul>		<ul style="list-style-type: none"><li>4x4 vehicle</li><li>Wheeled Tipper Trucks</li><li>360° excavator.</li><li>Vibrating Roller</li><li>Chainsaws</li></ul>	<ul style="list-style-type: none"><li>Pre-cast culverts</li><li>50mm crushed stone</li><li>Geotextile</li><li>Granular fill as per design</li></ul>
Standard Method			
<ul style="list-style-type: none"><li>An excavator will excavate the width of the new access road which will include a roadside drainage channel. All organic material and soft subsoil will be removed to formation level. Soft spots will be excavated and filled with suitable granular material. Excess material will be stored in permanent berms alongside the new access road to Mountphilips Substation.</li><li>Geotextile material will be laid where necessary (subject to site conditions).</li><li>A minimum sub-base will be laid which will consist of 250mm of crushed stone and compacted in layers.</li><li>A surface layer of granular fill will then be laid and compacted. A 13 ton vibrating roller will compact each layer.</li><li>The surface of the new road will be finished with a 1% gradient to allow water run-off.</li><li>Land will be reinstated and reseeded with grasses and flower species common to the surrounding vegetation. Local provenance native wildflower seed of flowering plants like Clovers, Vetches and Knapweed will be sown.</li></ul>			
Relevant Drawings from Volume C3 EIAR Figures			
Extract from Figure GC 5.10: Cross Sections of New Permanent Access Road at Mountphilips Substation			
Cross Section of New Permanent Access Road to Mountphilips Substation			
END			




Outline Construction Methodology			
Title:	Installation of 110kV UGC and new crossing structures at W2 and W3		Ref: GC.OCM-07
General Description			
Instream works will be required at Mountphilips Substation site in order to install the 110kV UGC and new permanent crossing structures at W2 and W3.			
Duration			
1-2 Days per location			
Personnel	Machinery & Equipment	Materials	
<ul style="list-style-type: none"><li>▪ 6 general operatives</li><li>▪ 2 excavator operators</li><li>▪ 1 engineer</li><li>▪ Hydrologist</li><li>▪ </li></ul>	<ul style="list-style-type: none"><li>▪ 13 ton excavator</li><li>▪ 1 tipper truck</li><li>▪ Vibrating compaction plate</li><li>▪ Consaw</li><li>▪ Hand tools</li><li>▪ Cones</li><li>▪ Compressor and airspades</li><li>▪ Steel plates</li><li>▪ Cable detector</li></ul>	<ul style="list-style-type: none"><li>▪ Pre-cast bottomless culverts</li><li>▪ Clause 804 Material</li><li>▪ 150mm rock fill</li><li>▪ 160mm and 125mm diameter uPVC ducting</li><li>▪ Red cable marker strip</li><li>▪ Yellow marker warning tape</li><li>▪ CGBM4 semi dry lean mix concrete</li><li>▪ Duct spacers</li><li>▪ Boulder armour, sandbags, willow</li></ul>	
Installation of a new culvert structure or replacing an existing culvert structure			
<ul style="list-style-type: none"><li>▪ A dam will be constructed, upstream of the works location, using sand bags containing washed sand.</li><li>▪ A mobile pump will be set up beside the watercourse and will pump the water through hoses, from the upstream side of the dam to a point downstream below the works. The pumped water from the hose will be released downstream onto a suitable splash plate to prevent erosion.</li><li>▪ Silt traps, such as geotextile membrane, will be placed upstream and downstream of the in-stream works to minimise sedimentation effects.</li><li>▪ The cable trenching and crossing structure works can then be carried out in the dry bed.</li><li>▪ If required, a temporary sump will be established and used to collect any leakages of water from the dam. This water will be removed by pumping to an infiltration trench or settlement pond if the soil is not saturated, otherwise the water will be pumped to a suitable water treatment train, such as a Siltbuster, where any sediment will be allowed settle before the water is released.</li><li>▪ A trench will be excavated in the dry stream bed and cable ducts will be laid and trench backfilled with existing bed material.</li><li>▪ A precast bottomless box culvert will be installed at watercourse crossing W2 and W3, the walls of the bottomless culvert will be placed at the sides of the watercourse, 300mm into the streambed</li><li>▪ Following the completion of works at W2 and W3, the dam will be removed – deflector plates will be used during the restoration of flow in the watercourse.</li><li>▪ The watercourse will be reinstated by reinstating the bank slopes and character and stabilizing the banks using boulder armour or willow/brush bank protection, and reinstating instream flow features such as boulder substrates, pool / riffle sequences, or spawning cobbles; and planting will be carried out along the riparian margins.</li></ul>			

Relevant Drawings from Volume C3 EiAR Figures

Extract from **Figure GC 5.13: Cross Sections of New Permanent Culvert at Mountphilips Substation Site**

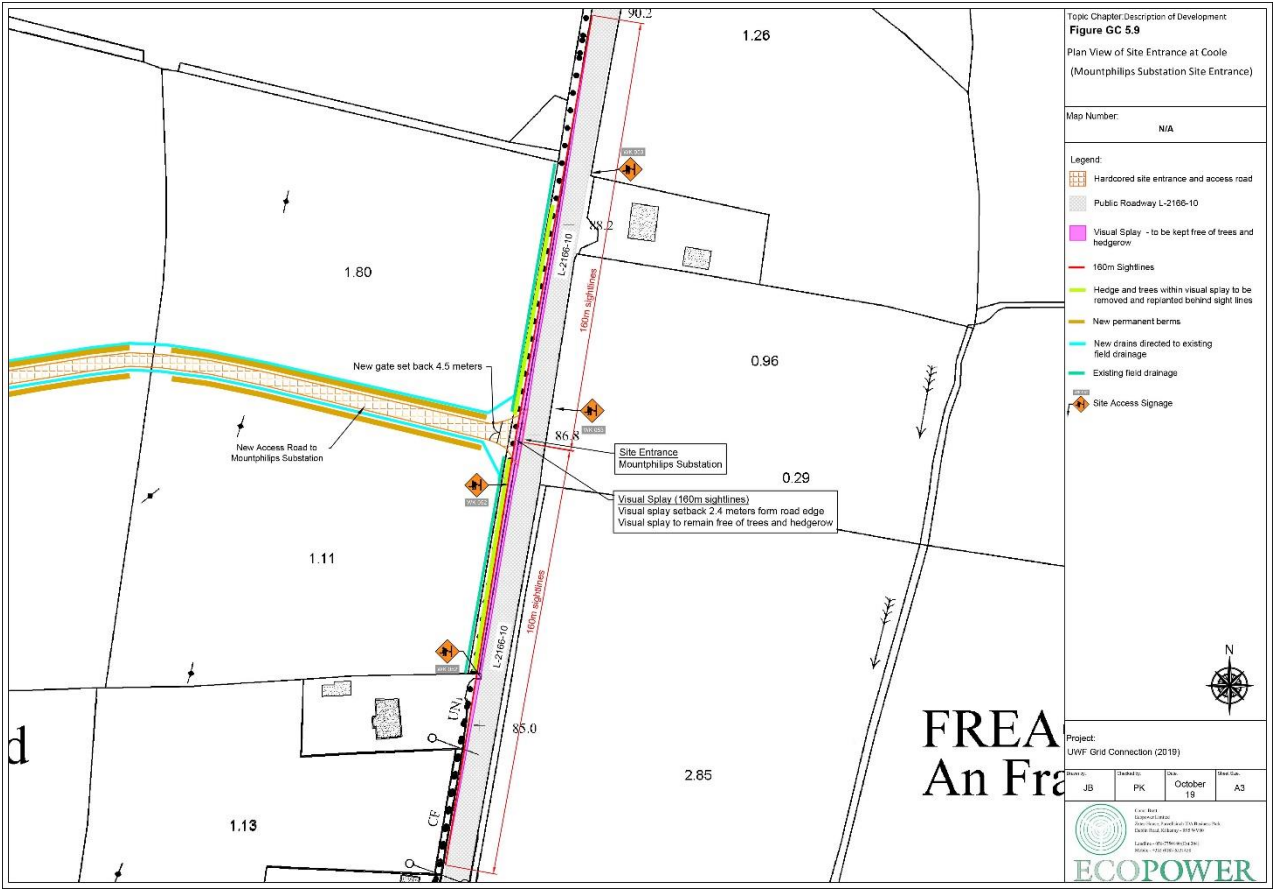


END

Outline Construction Methodology			
Title:	Permanent Site Entrance at Mountphilips Substation Site		Ref: GC-OCM-08
General Description			
The site entrance to Mountphilips 110kV Substation at Coole will be permanently widened and roadside hedgerows will be removed to achieve sightlines at this entrance.			
Duration			
3 days			
Personnel	Machinery & Equipment	Materials	
<ul style="list-style-type: none"><li>Site Engineer</li><li>6 General Operatives</li><li>2 Excavator Operator</li></ul>	<ul style="list-style-type: none"><li>4x4 vehicle</li><li>3 Tipper Trucks</li><li>3 excavators.</li><li>Chains / hand tools</li><li>Vibrating rollers</li><li>Chainsaws</li></ul>	<ul style="list-style-type: none"><li>50mm Crushed Stone</li><li>Geotextile</li><li>Fencing materials – Gates, Timber posts, Rail fence</li><li>Granular fill</li><li>Hedging</li><li>Silt fences</li></ul>	
Standard Method - Permanent Site Entrances, E1 at Coole			
<ul style="list-style-type: none"><li>Prior to works at the entrances commencing, traffic management controls will be put in place on the public road and flagmen deployed.</li><li>The roadside fencing, hedgerows and trees will be cleared back until adequate sightlines are achieved,</li><li>Permanent fencing will be erected and boundary wire mesh fencing will be used to improve visibility if necessary.</li><li>The existing site entrance will be widened and soil and subsoil excavated. A concealed drain will be installed;</li><li>A base layer of stone, followed by subsequent layers of smaller graded stone and a final layer of capping stone will be laid over the excavated area. A vibrating roller will be used to compact each layer.</li><li>The final capping layer will be profiled to the new access road to Mountphilips Substation and will provide a suitable surface to accommodate the delivery of materials, plant or equipment.</li><li>Any hedgerows or trees removed during widening of the entrance will be replaced with an equivalent length of new hedgerow and equivalent number of semi mature trees behind the new sightlines along the line of the new permanent fencing.</li><li>The new verge at each side of the widened site entrance will covered with soil and reseeded. Excess material will be stored in permanent berms alongside the new access road to Mountphilips.</li></ul>			
Photographs			
		Existing farm field entrance at Coole for Mountphilips Substation	

Relevant Drawings from Volume C3 EIA Figures

Extract from Figure GC 5.09: Plan View of Permanent Site Entrance at Coole (Mountphilips Substation Site Entrance)

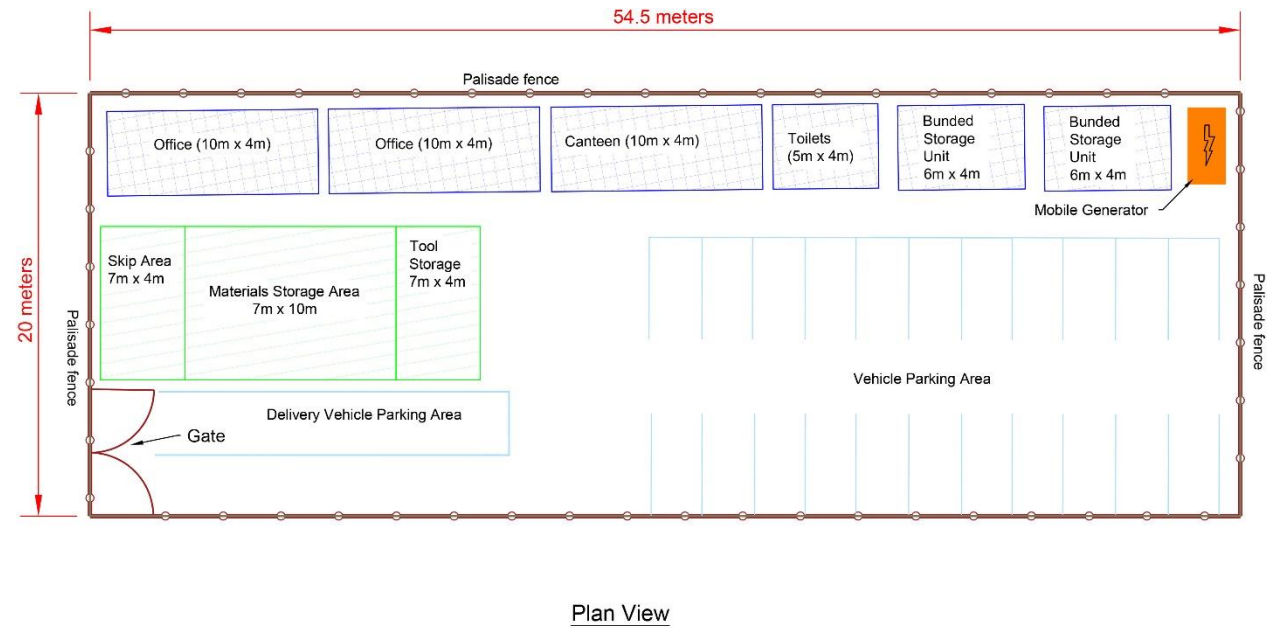


END

Outline Construction Methodology			
Title:	Temporary Compound at Mountphilips Substation Site		Ref: GC-OCM-09
General Description			
A temporary construction compound is a secure fenced area that will be used to store construction materials, equipment, machinery, fuel and waste, and will provide facilities for construction crews including offices, canteen and toilet facilities and parking. A temporary construction compound will be set up at the Mountphilips Substation site.			
Duration			
2 days			
Personnel	Machinery & Equipment	Materials	
<ul style="list-style-type: none"><li>Site Engineer</li><li>6 General Operatives</li><li>2 Excavator Operator</li></ul>	<ul style="list-style-type: none"><li>4x4 vehicle</li><li>3 Tipper Trucks</li><li>3 excavators</li><li>Hand tools</li><li>Vibrating rollers</li><li>Teleporter</li></ul>	<ul style="list-style-type: none"><li>Stone</li><li>Geotextile</li><li>Security Fencing</li><li>Lighting</li><li>Portable Cabins</li><li>Bunded Storage Units</li><li>Generators</li></ul>	
Standard Methods			
<ul style="list-style-type: none"><li>A drainage system will be excavated and installed around the compound area.</li><li>A layer of geotextile material will then be laid over the footprint of the compound,</li><li>Using an Excavator, a base layer of 100mm to 250mm of granular fill will be laid on the geotextile material and compacted followed by a capping layer of 100mm of Clause 804 which will provide the finished surface.</li><li>Security fencing will be erected around the compound and access gates will be installed at the entrances.</li><li>Portable cabins to be used for site offices, canteen and toilets will be delivered to the compound and set up.</li><li>Bunded storage units will be installed in the compound.</li><li>Parking areas will be marked out and signage will be erected.</li><li>Cowled lighting will be installed around the compound area</li><li>Once all works have been completed on the UWF Grid Connection, the Temporary Compound will be cleared of all work materials, cabins, storage units and fencing. The area will be reinstated and reseeded with grasses and flower species common to the surrounding vegetation.</li></ul>			

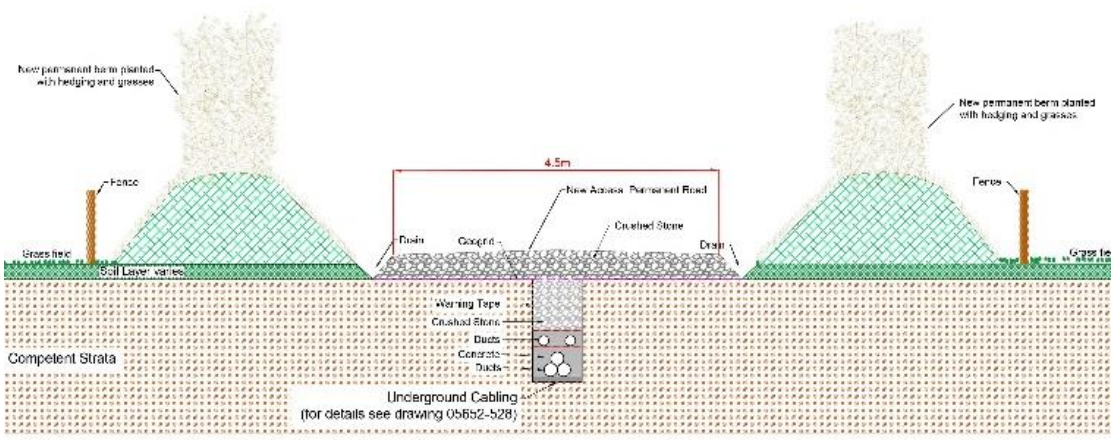
Relevant Drawings from Volume C3 EIA Figures

Extract from **Figure GC 5.8: Plan View of the Temporary Construction Compound at Mountphilips Substation**



END



Outline Construction Methodology			
Title: Formation of Overburden Storage Berms at Mountphilips Substation Site		Ref:	GC-OCM-10
General Description			
Overburden will result from excavations for the UWF Grid Connection works at Mountphilips, mainly from the footprint of the substation compound, and also from the permanent access road. This overburden will be permanently stored in berms adjacent to the new permanent access road and around the Mountphilips Substation. Temporary storage will also take place at the End Mast locations.			
Duration			
For the duration of the construction works			
Personnel	Machinery & Equipment	Materials	
<ul style="list-style-type: none"><li>Site engineer</li><li>2-3 general operatives</li><li>1 Excavator Operator</li></ul>	<ul style="list-style-type: none"><li>Tipper Truck.</li><li>360° excavator</li></ul>	<ul style="list-style-type: none"><li>Grass seed</li><li>Hedging</li><li>Geotextile material/tarpaulin</li></ul>	
Standard Methods			
<ul style="list-style-type: none"><li>The excess overburden resulting from excavations at the Mountphilips Substation site will be loaded onto a dump truck and transported to the overburden storage berm location.</li><li>When the overburden material is tipped from the dump truck an excavator will place the material along the selected berm path and shape it to a height of circa 1.6m.</li><li>The sides will be battered at angles of 45 degrees or less and a light covering of topsoil/subsoil will be added.</li><li>Permanent berms will be reseeded with grasses and flower species common to the surrounding vegetation. Local provenance native wildflower seed of flowering plants like Clovers, Vetches and Knapweed will be sown.</li><li>The permanent berms alongside the new access road will also be planted with hedgerow.</li><li>Berms will be covered if there is a risk of erosion.</li></ul>			
Relevant Drawings from Volume C3 EIAR Figures			
Extract from <b>Figure GC 5.10: Cross Sections of New Permanent Access Road at Mountphilips Substation</b>			
			
Cross Section of New Permanent Access Road to Mountphilips Substation			
END			

Outline Construction Methodology			
Title:	Reinstatement of Lands at Mountphilips Substation Site	Ref:	GC-OCM-11
General Description			
During construction works, vegetation, topsoil and subsoil will be removed from lands at the Mountphilips substation site to facilitate the construction of the UWF Grid Connection. Following the completion of construction works, these lands will be reinstated.			
Duration			
1 – 4 days per location			
Personnel	Machinery & Equipment	Materials	
<ul style="list-style-type: none"><li>▪ Site engineer</li><li>▪ 2-3 general operatives</li><li>▪ 1 Excavator Operator</li></ul>	<ul style="list-style-type: none"><li>▪ 4x4 vehicle</li><li>▪ Tipper Truck.</li><li>▪ 360° excavator</li><li>▪ Sub-soiler plough</li><li>▪ Levelling harrow</li></ul>	<ul style="list-style-type: none"><li>▪ Native grass and flower seeds</li><li>▪ Native semi-mature trees</li><li>▪ Native fruiting hedgerow species</li></ul>	
Standard Methods			
<ul style="list-style-type: none"><li>▪ Following the completion of works, any remaining building materials and any wastes and excess material will be removed to a licensed facility.</li><li>▪ The construction works area will, where required, be sub-soiled using a sub-soil plough to loosen any compacted areas.</li><li>▪ Sub-soil will be spread using the excavator.</li><li>▪ Topsoil will be spread evenly over the subsoil to surface level using an excavator.</li><li>▪ The ground will be levelled using a levelling harrow so as to present a level surface and to ensure that the restored area will follow the contours of the surrounding undisturbed ground after restoration is completed.</li><li>▪ All stones in excess of 50mm will be removed from the surface.</li><li>▪ The soil will be reseeded with grasses and flower species common to the surrounding vegetation. Local provenance native wildflower seed of flowering plants like Clovers, Vetches and Knapweed will be sown.</li><li>▪ Fertilizer will be spread on any sections of improved grassland.</li><li>▪ The lands will remain fenced until sufficiently revegetated, at which time all fencing will be removed off-site.</li></ul>			
Reinstating hedgerows and trees			
<ul style="list-style-type: none"><li>▪ New hedgerows and trees will be planted along the new permanent berms adjacent to the new access road and around the Mountphilips Substation.</li><li>▪ New hedgerows and trees will be planted behind the visual splay at the Mountphilips Substation site entrance.</li><li>▪ New hedgerow and trees will be fenced to protect from livestock.</li></ul>			
END			



Outline Construction Methodology			
Title:	110kV Trenching & Ducting	Ref:	GC-OCM-12
General Description			
A trench of c.1.25m deep, 0.6m wide will be dug in the road to accommodate 5 No. ducts necessary for the grid connection works. Three of these ducts will be used to contain the grid connection electrical cables and 2 of them will be used to house the telecommunications cables and copper cables.			
Duration			
<ul style="list-style-type: none"><li>The civil contractor will complete 80-100 linear meters of trench per crew per day depending on the site conditions.</li><li>Circa 4 crews will work at any one time. It is anticipated that multiple trenching and ducting crews will be working on the cable route simultaneously during the construction period. At times some crews will be completing joint bays and road reinstatement and will be coordinated intermittently with the trenching and ducting crews throughout the construction phase.</li><li>Approximate duration 6 - 8 months for trenching &amp; ducting, 10 – 12 months in total for 110kV UGC works outside the Mountphilips Substation site, with 110kV UGC works taking place over an 18 month period.</li></ul>			
Personnel	Machinery & Equipment	Materials	
<ul style="list-style-type: none"><li>6 general operatives per crew</li><li>2 Excavator Operators per crew</li><li>1 Engineer per crew</li></ul>	<ul style="list-style-type: none"><li>13 ton excavators</li><li>Small excavator/Teleporter</li><li>Tipper trucks</li><li>Vibrating compaction plates</li><li>Brush &amp; mandrel</li><li>Consaw</li><li>Hand tools</li><li>Traffic Cones and traffic signage</li><li>Compressor and airspades</li><li>Cable detector</li></ul>	<ul style="list-style-type: none"><li>Blinding Concrete where necessary</li><li>Bedding sand</li><li>Clause 804 Material</li><li>150mm rock fill</li><li>160mm &amp; 125mm diameter uPVC ducting</li><li>Red cable marker strip</li><li>Yellow marker warning tape</li><li>CGBM4 lean mix concrete</li><li>Duct spacers</li><li>Nylon ropes</li><li>Road surface dressing</li><li>Sand (clean) bags</li></ul>	
Standard Methods for Trenching & Ducting			
<ul style="list-style-type: none"><li>Along public road sections, traffic management plans will be implemented. Each work area will be secured with adequate protective barriers and traffic signs and traffic management controls to the approval of the Engineer and as outlined in "Guidance for the Control and Management of Traffic at Road Works" and "Chapter 8 - Temporary Traffic Measures and Signs for Roadworks.</li><li>A surface check will be carried out for underground services with appropriate equipment. Service owners will be contacted to confirm service locations.</li><li>Along public road sections, the road surface will be saw cut to the depth of existing asphalt/bitmac layers and/or concrete surfacing.</li><li>The cable trench will be excavated to a distance of circa 50m ahead of the ducting works. Once the ducting is installed the trench will be backfilled using a mini digger so that only circa 100m of trench is open per crew at any one time along the cable route.</li><li>All material removed from the trench will be loaded immediately and taken away to licenced landfill.</li><li>The trench floor will be graded, smoothed and trimmed when the required 1250mm depth and 600mm width has been achieved.</li><li>A bedding layer of lean mix concrete or bedding sand will be placed at the bottom of the trench.</li><li>Three ducts, through which the electrical cables will be pulled, will be installed by hand in trefoil formation as detailed on the design drawings. Spacers will be used as appropriate to establish horizontal duct spacing.</li></ul>			

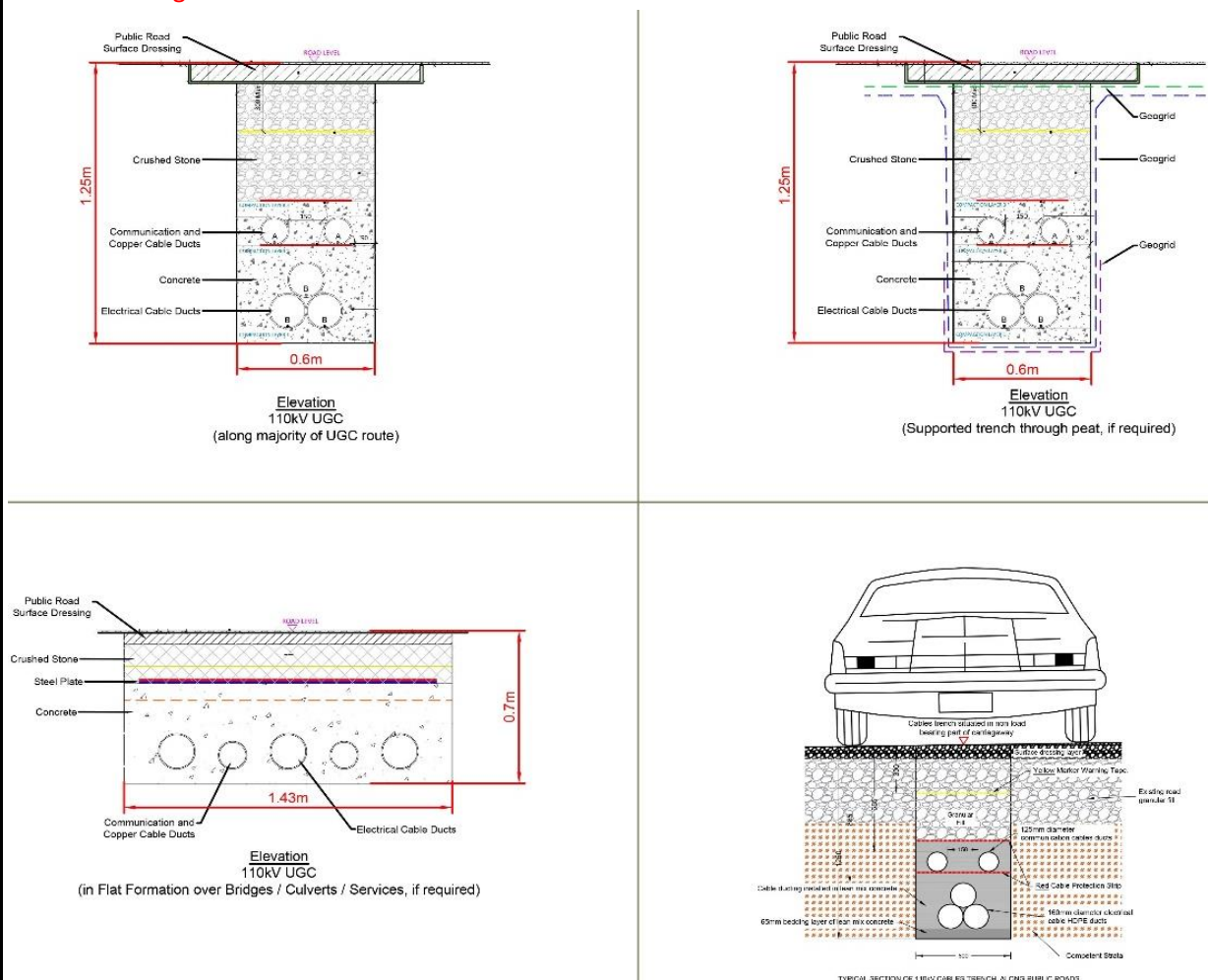
- The ducts will be surrounded and covered with the lean mix concrete and concrete will then be compacted.
- Red cable marker warning strips will be placed on the compacted lean mix concrete directly over the three ducts which will contain the electrical cables.
- The top two ducts, which will contain the telecommunication cables and copper cables, will then be placed on top of the red cable marker.
- The top ducts will then be surrounded and covered with lean mix concrete material and compacted.
- Another layer of red cable protection strip will then be placed on top.
- A layer of Clause 804 backfill as specified will then be laid to within 300mm of ground surface and compacted.
- Yellow warning tape, will be placed over the compacted Clause 804 backfill.
- Immediate reinstatement will be carried out using road surfacing material to surface level in accordance with arrangements with Tipperary County Council Roads Section and the Road Opening Licence for the works.

#### Reinstatement of New Permanent Access Road at Mountphilips

- At Mountphilips Substation site, the 110kV UGC will be backfilled with crushed stone to ground level.

#### Relevant Drawings from Volume C3 EIAR Figures

Extract from **Figure GC 5.14: Cross Section of 110kV UGC in the Public Road**



#### Reference Documents

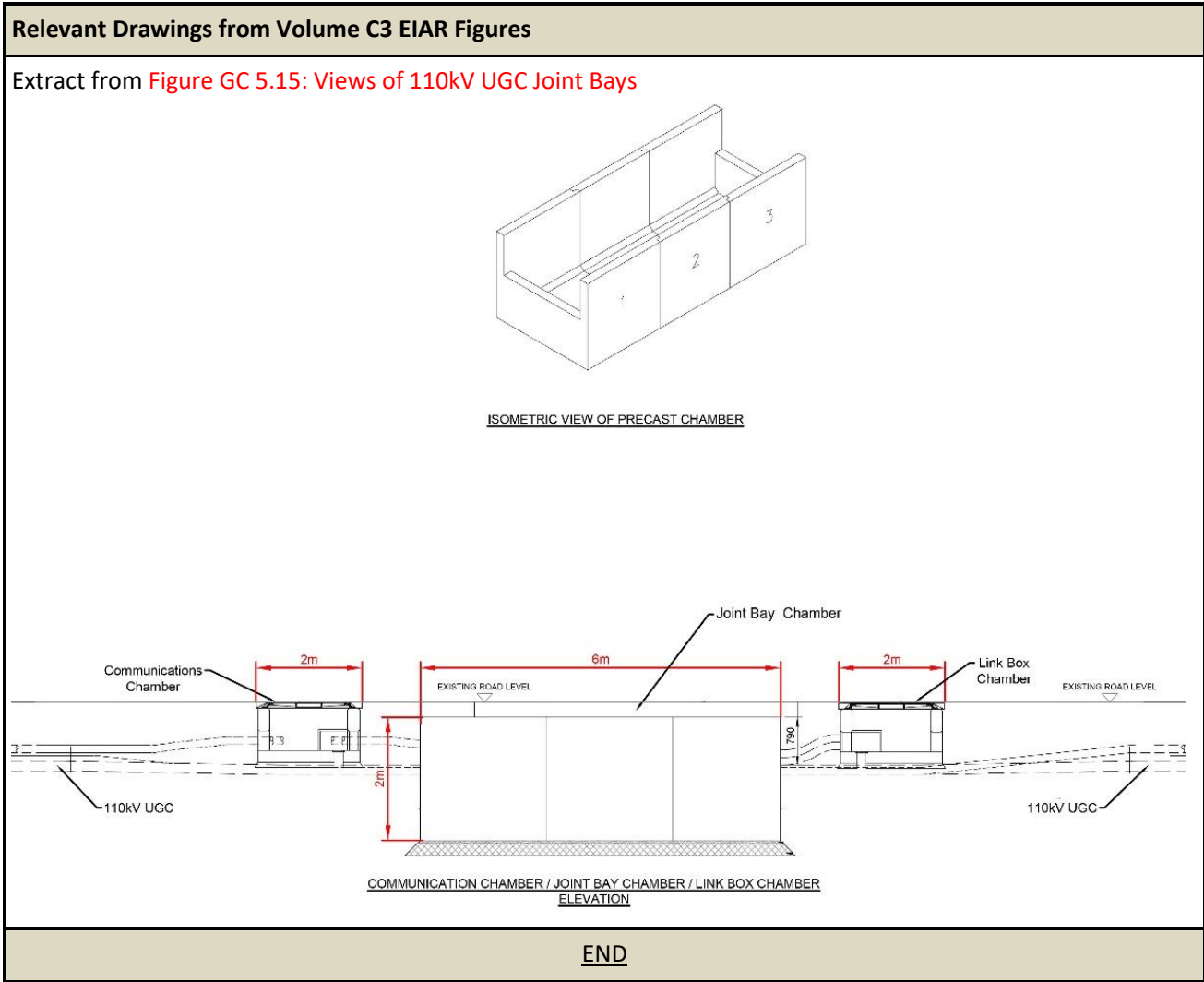
ESB Specification

Standard Trench Cross Section Trefoil Formation (PE424-D7001-001-003-005)


Standard Trench Cross Section Flat Formation (PE424-D7001-001-005-002)

**END**

Outline Construction Methodology			
Title:	110kV Joint Bays and Associated Chambers	Ref:	GC-OCM-13
General Description			
Joint bays are locations where lengths of cable are joined. Bays are required approximately every 550m-850m and will be located within the bounds of the road. Joint bay dimensions are typically in the order of 6m long, 2.5m wide and 2m deep and are designed to be covered over and the road above reinstated to its original surface. The communication chamber and link box chamber are smaller in size.			
Duration			
2-3 days per joint bay location			
Personnel	Machinery & Equipment	Materials	
<ul style="list-style-type: none"><li>2-3 General Operatives per crew</li><li>1 Excavator Operator per crew</li></ul>	<ul style="list-style-type: none"><li>360° excavator</li><li>1 no. tipper truck/tractor and trailer</li><li>Water Pump &amp; Hoses</li><li>Compactor</li><li>Consaw</li><li>Hand tools</li><li>Traffic Cones</li><li>Compressor and airspades</li><li>Cable detector</li><li>Hi Ab</li></ul>	<ul style="list-style-type: none"><li>Bedding sand</li><li>Clause 804 Material</li><li>HDPE ducting</li><li>Precast Chamber Units</li><li>Link Box Chamber</li><li>Copper cable (for earthing of the link box and joint bay chamber)</li><li>Earth Rods</li></ul>	
Standard Methods			
<ul style="list-style-type: none"><li>A pit will be excavated to a depth of c.2.3m, deep enough to accommodate the joint bay chamber, c.6m long and 2.5m wide.</li><li>A layer of 200 mm deep Clause 804 granular material will be placed on the bottom of the excavation. A 75mm layer of sand will be then be laid on top of the Clause 804 to provide a level base for the pre-cast joint bay chamber. The joint bay will then be lifted and placed on the sand layer using the excavator or a Hi Ab if fitted on the delivery truck. The level of bottom of the joint bay will adjusted so that the finished level of the top of the joint chamber will match the surrounding ground surface level.</li><li>2 smaller pits will be excavated adjacent to the joint bay pit for the communication chambers and earth sheath link chambers. These pits are c.1m deep, c.1.5m long and c.1.1m wide. The pre-cast concrete sections for the communication chambers and earth sheath link chambers will also be placed on sand bedding and installed so that the top of the chambers will be level with the surface ground levels.</li><li>Earthing rods and earthing cables will be installed as per design. Typically, steel rods are driven into the ground and connected back to the chambers using copper conductor or wire.</li><li>The excavations around the precast concrete joint bays will be backfilled with granular fill and compacted in layers up to the existing ground level. The chambers will be covered temporarily filled with sand with steel plates or concrete lids on top until the cable installation works commence.</li><li>Following the completion of works the area will cleared of all equipment, machinery, materials and traffic management measures.</li></ul>			
Along the 110kV UGC where the chambers are being installed in a public roadway, or in the private paved road at the eastern end of the route, temporary road surface reinstatement will be carried out.			



Outline Construction Methodology			
Title:	110kV Cable Pulling		Ref: GC-OCM-14
General Description			
Cables will be pulled, from one joint bay to the next joint bay along the cable route, through the ducting installed in the cable trench using a cable pulling winch. Three electrical cables and two communication cables will be pulled into the ducts, one cable to each duct. The electrical and communication cables will be supplied on steel or timber cable drums.			
Duration			
Site specific, 1 day per cable section between joint bays depending on conditions			
Personnel	Machinery & Equipment	Materials	
<ul style="list-style-type: none"><li>• 2-4 electrical personnel</li></ul>	<ul style="list-style-type: none"><li>• Wire Rope Cable Winch and four wheel drive vehicle.</li><li>• Nylon Ropes &amp; Rope Guide Roller.</li><li>• Swivel Link.</li><li>• Drum trailer and tractor.</li></ul>	<ul style="list-style-type: none"><li>• Cable attachment lugs</li><li>• 110kV Electrical Cable</li><li>• Fibre optical cable</li><li>• Cable Pulling stockings</li><li>• Road surface dressing, if required.</li></ul>	
Standard Methods for Cable Pulling			
<ul style="list-style-type: none"><li>▪ Prior to cable installation, traffic management signage will be reinstated and the works area secured.</li><li>▪ Three consecutive joint bays will be opened and the sand material removed and stored appropriately for reuse.</li><li>▪ The cable is supplied in pre-ordered lengths on large cable drums. The cable drums will be transported from the temporary compound to the Joint Bay locations using a truck and low loader or tractor and drum trailer.</li><li>▪ The cable pulling winch will be transported to the next joint bay location along the route using a tractor or four wheel drive vehicle.</li><li>▪ The winch will be parked and anchored at the mouth of the joint bay and the winch wire rope will be pulled, using nylon ropes, through the ducts to the next joint bay along the cable route where the cable drum is parked.</li><li>▪ When the winch rope emerges from the duct at the joint bay where the cable drum is parked, it will be connected to the cable using approved suitably sized and rated cable pulling stockings and swivels or alternatively using a pulling head fitted to the cable by the manufacturer.</li><li>▪ Rope guide rollers will be placed at the duct opening to guide the cable into the duct.</li><li>▪ If required, lubrication will be applied to the cable coating before it enters the duct. Lubricants will be stored in designated bunded storage areas in the temporary construction compound.</li><li>▪ The winch will pull the cable from the cable drums through the ducts until it reaches the joint bay where the winch is located.</li><li>▪ Once the pulled cable has reached the winch, the cable is cut, coiled and placed back into the joint bay chamber in preparation for Cable Jointing.</li><li>▪ Where the cable jointing work is not scheduled to take place immediately after the cable has been pulled into the joint bay, the joint bay will be covered until the jointing works can take place. Along public road sections, temporary reinstatement of the road surface will be carried out over the joint bay.</li></ul>			
END			

Outline Construction Methodology			
Title:	110kV Cable Jointing		Ref: GC-OCM-15
General Description			
Cable jointing is carried out at the joint bays in order to join two lengths of cable.			
Duration			
Circa 2 days per joint bay			
Personnel	Machinery & Equipment	Materials	
<ul style="list-style-type: none"><li>2 Cable Jointers</li><li>1 Excavator Operator</li></ul>	<ul style="list-style-type: none"><li>Tractor Unit and trailer with Hi-Ab or City Crane</li><li>Heating blankets</li><li>Hand tools</li><li>Jointing Container</li><li>360° excavator</li><li>1 no. Tipper Truck or tractor and trailer</li></ul>	<ul style="list-style-type: none"><li>Sand for pipe bedding</li><li>Cement-bound sand</li><li>Sand bags</li><li>Road surface dressing, if required.</li></ul>	
Standard Method			
<ul style="list-style-type: none"><li>Prior to cable installation, traffic management signage will be reinstated and the works area secured.</li><li>A jointing container will be transported to the joint bay location and lifted into place and positioned over the joint bay using a Hi-Ab or city crane,</li><li>The jointing container will provide a controlled environment in the joint bay where the cables will be heated for several hours using heating blankets.</li><li>After the cables are heated the cable jointing procedure will be carried out,</li><li>Jointing works will involve the joining of the cables and the sealing of ducts in the joint bay using hand held equipment ensuring the area and cable is kept clean from any dust or dirt.</li><li>Following the completion of jointing and duct sealing works in the joint bay, the cable joints will be supported by placing compacted cement-bound sand in c. 200 mm layers up to the level of the cable joint.</li><li>Testing will then be carried out on the joint once it is fully supported by the sand base.</li><li>Once testing is complete additional layers of cement-bound sand will be laid and compacted in the joint bay chamber until the cement-bound sand is 100mm above the level of the top of the joint,</li><li>A cable protection strip is then placed over the compacted sand 100mm above the joint.</li><li>The surface over the chambers are then permanently reinstated using manhole type covers and road surfacing material to surface level in accordance with arrangements with Tipperary County Council Roads Section and the Road Opening Licence for the works.</li></ul>			
Photographs			
		Typical HV cable jointing container	
END			



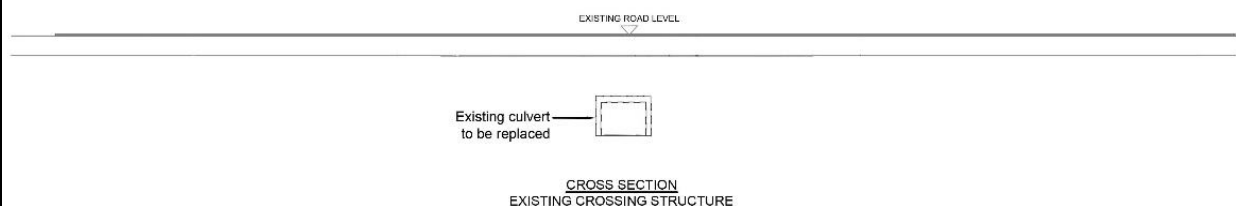
Outline Construction Methodology			
Title:	Replacing existing culverts along the 110kV UGC		Ref: GC.OCM-16
General Description			
Up to 13 No. old masonry culverts may require replacement during 110kV UGC construction works. These crossings locations are W13, W14, W15, W17, W19, W20, W32, W34, W55, W57, W60, W61 and W64.			
Duration			
1-2 Days per location			
Personnel	Machinery & Equipment	Materials	
<ul style="list-style-type: none"><li>6 general operatives</li><li>2 excavator operators</li><li>1 engineer</li><li>Hydrologist</li></ul>	<ul style="list-style-type: none"><li>13 ton excavator</li><li>1 tipper truck</li><li>Vibrating compaction plate</li><li>Consaw</li><li>Hand tools</li><li>Cones</li><li>Compressor and airspades</li><li>Steel plates</li><li>Cable detector</li></ul>	<ul style="list-style-type: none"><li>Pre-cast bottomless culverts (for W14)</li><li>Precast concrete pipe culverts</li><li>Clause 804 Material</li><li>150mm rock fill</li><li>160mm and 125mm diameter uPVC ducting</li><li>Red cable marker strip</li><li>Yellow marker warning tape</li><li>CGBM4 semi dry lean mix concrete</li><li>Duct spacers</li><li>Road Dressing surface material</li></ul>	
Installation of a new culvert structure or replacing an existing culvert structure			
<ol style="list-style-type: none"><li>A new HDPE culvert or precast pipe culvert will be installed in the watercourse.</li><li>Minimum 900mm culverts will be used and will be set 300mm into the stream bed. A precast bottomless box culvert will be used at watercourse crossing W2, W3 and W14, the walls of the bottomless culvert will be placed at the sides of the watercourse, 300mm into the streambed.</li><li>The trench will be backfilled with crushed stone and the road surface reinstated.</li></ol>			
<ul style="list-style-type: none"><li>A dam will be constructed, upstream of the works location, using sand bags containing washed sand.</li><li>A mobile pump will be set up beside the watercourse and will pump the water through hoses, from the upstream side of the dam to a point downstream below the works. The pumped water from the hose will be released downstream onto a suitable splash plate to prevent erosion.</li><li>Silt traps, such as geotextile membrane, straw bales etc. will be placed upstream and downstream of the in-stream works to minimise sedimentation effects.</li><li>The cable trenching and crossing structure works can then be carried out in the dry bed.</li><li>If required, a temporary sump will be established and used to collect any leakages of water from the dam. This water will be removed by pumping to an infiltration trench or settlement pond if the soil is not saturated, otherwise the water will be pumped to a suitable water treatment train, such as a Siltbuster, where any sediment will be allowed settle before the water is released.</li><li>A trench will be excavated in the dry stream bed and cable ducts will be laid and trench backfilled with existing bed material.</li><li>At W14, a precast bottomless box culvert will be installed at watercourse crossing W2 and W3, the walls of the bottomless culvert will be placed at the sides of the watercourse, 300mm into the streambed.</li><li>At the remaining locations, precast concrete culverts, (sized for peaked flood flows) will be set 300mm into the watercourse bed.</li><li>Following the completion of works at the watercourses, the dam will be removed – deflector plates will be used during the restoration of flow in the watercourse.</li></ul>			

- The watercourse will be reinstated by reinstating the bank slopes and character and stabilizing the banks using boulder armour or willow/brush bank protection, and reinstating instream flow features such as boulder substrates, pool / riffle sequences, or spawning cobbles; and planting will be carried out along the riparian margins.
- The road above the works area will be backfilled and a road surface dressing will be laid.

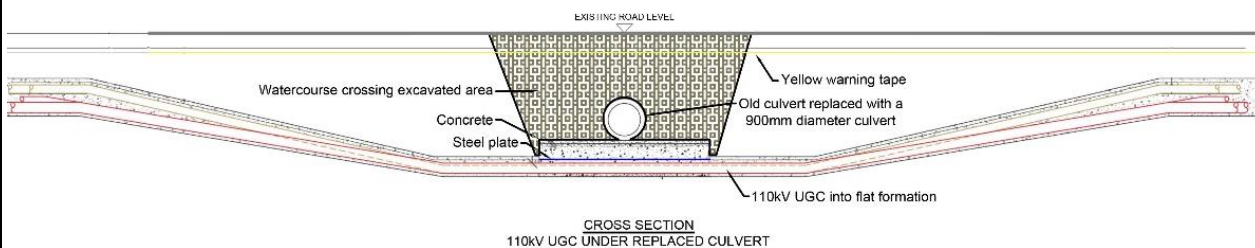
#### Relevant Drawings from Volume C3 EIAR Figures

Extract from Figure GC 5.20: Cross Sections of Replaced Culvert along the 110kV UGC

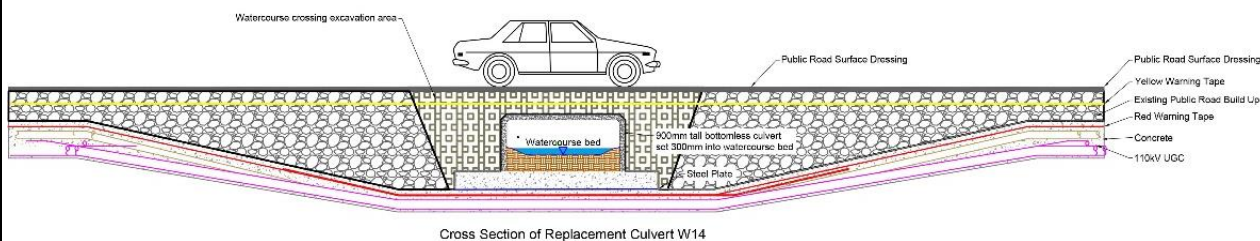
##### Existing culvert



##### Replaced culvert



##### Bottomless culvert at W14



END



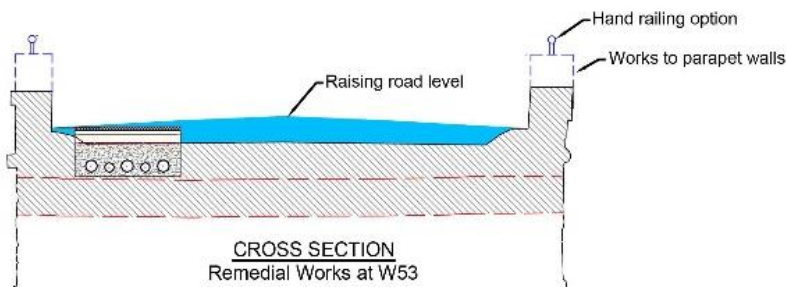
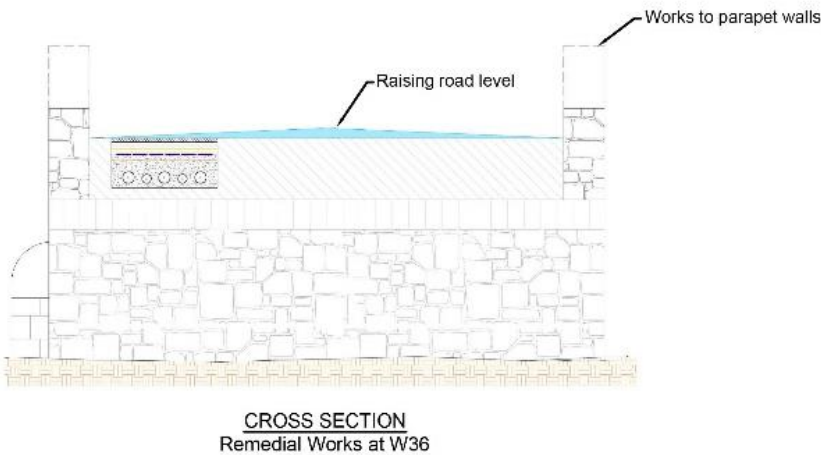
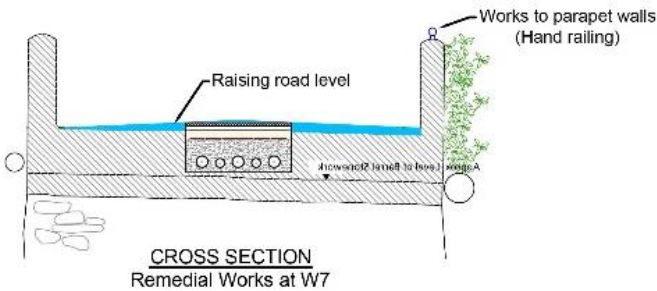
Outline Construction Methodology			
Title:	Raising road level and parapet walls at Rockvale Bridge (W6), Tooreenbrien Bridge (W36) and Anglesey Bridge (W53)	Ref:	GC-OCM-17
General Description			
Following the installation of the 110kV UGC over watercourse bridge crossing W7, W36 and W53, the parapets walls and road surface level will be raised slightly.			
Duration			
1-3 days per location			
Personnel	Machinery & Equipment	Materials	
<ul style="list-style-type: none"><li>• Site engineer</li><li>• 2-3 stone masons</li><li>• Engineer</li><li>• Conservation archaeologist</li><li>• Conservation engineer</li></ul>	<ul style="list-style-type: none"><li>• Masonry tools</li><li>• Hand tools</li><li>• Surface dressing machine</li></ul>	<ul style="list-style-type: none"><li>• Pre-mixed mortar</li><li>• Cut stone</li><li>• Stainless steel railings and posts</li><li>• Debris netting</li><li>• Surface dressing</li></ul>	
Standard Method: Raising Parapet Walls at W36 and W53			
<ul style="list-style-type: none"><li>▪ Works to bridge parapet walls at watercourse crossings W7, W36, W53 will be carried out during dry weather, and debris netting will be fixed to the outside of the walls in order to prevent any debris falling into the watercourse below. (Project Design Measure)</li><li>▪ Cut stone and pre-mixed mortar will be delivered to the works location as required.</li><li>▪ The existing coping stones will be removed, existing parapet walls will be repaired and then built up to 1.25m above the final road level. The wall will be capped with the original coping stones.</li><li>▪ Care will be taken to ensure no debris falls into the debris netting.</li><li>▪ Following the completion of works the area will be cleared of all equipment, machinery and materials.</li></ul>			
Standard Method: Installation of Stainless Steel Rail at W7 and W53			
<ul style="list-style-type: none"><li>▪ At bridge crossing W7, a 150mm high stainless steel railing will be installed along the top of one parapet wall. At bridge crossing W53 there is an option to install a 250mm high stainless steel railing on top of both parapet walls.</li><li>▪ Works to bridge parapet walls at watercourse crossings W7, W36, W53 will be carried out during dry weather, and debris netting will be fixed to the outside of the walls in order to prevent any debris falling into the watercourse below. (Project Design Measure)</li><li>▪ The railing will be installed by core drilling the top of the parapet wall and setting the railing posts in concrete in the cores. The rails will then be attached to the posts once set in place.</li><li>▪ Following the completion of works the area will be cleared of all equipment, machinery and materials.</li><li>▪</li></ul>			

Raising Road Surface Levels at W7, W36 and W53

- The full road surface over bridge crossings W7, W36 and W53 will be surface dressed after the completion of all works at these locations. Surface dressing will be carried out using road surfacing material in accordance with arrangements with Tipperary County Council Roads Section and the Road Opening Licence for the works.
- The final road surface level will be c.23cm, c.14cm and c.35cm higher than existing levels over bridge crossings W7, W36 and W53 respectively.

Relevant Drawings from Volume C3 EIAR Figures

Extract from Figure GC 5.17: Remedial Works to Bridges at W7, W36 and W53

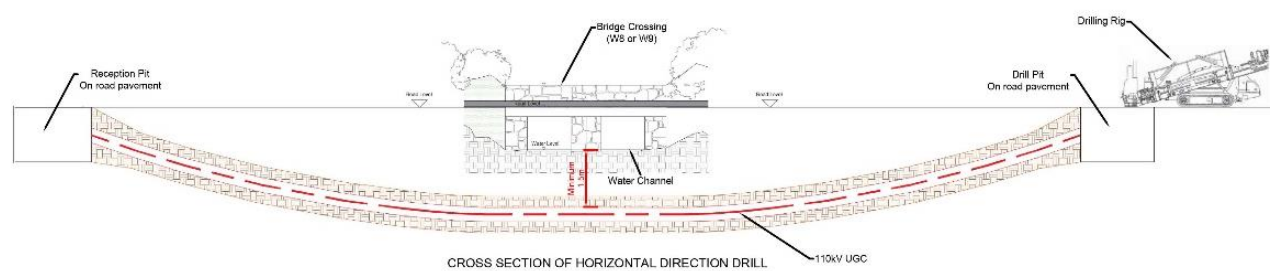


END

Outline Construction Methodology			
Title:	Horizontal Directional Drilling at W8 and W9		Ref: GC-OCM-18
General Description			
Horizontal Directional Drilling (HDD) will be used to install the 110kV UGC under the 2 no. bridges at watercrossing W8 and W9.			
Duration			
2-3 days per location			
Personnel	Materials	Machinery & Equipment	
<ul style="list-style-type: none"><li>▪ 1 Mud Engineer</li><li>▪ 1 Watercourse watcher</li><li>▪ 2-3 Drillers</li><li>▪ 1 Excavator Operator</li><li>▪ </li></ul>	<ul style="list-style-type: none"><li>▪ Fencing materials</li><li>▪ 50mm crushed Stone</li><li>▪ Ducting</li><li>▪ Bentonite</li><li>▪ Silt fencing</li><li>▪ Sand Bags containing washed sand</li><li>▪ Straw bales</li><li>▪ </li></ul>	<ul style="list-style-type: none"><li>▪ Horizontal Directional Drilling Rig</li><li>▪ Drilling fluid recycling system</li><li>▪ 360° excavator</li><li>▪ 1 no. Tipper Truck or tractor and trailer</li><li>▪ Tractor and vacuum tank</li><li>▪ Siltbuster</li><li>▪ Plastic or timber mats</li><li>▪ PVC bunds.</li><li>▪ </li></ul>	
Standard Methods			
<ul style="list-style-type: none"><li>▪ Drilling activities will be carried out at least 10m from the watercourse crossings W8 and W9 along the public road. Silt fencing and Sand Bags containing washed sand will be set up between the drilling rig and the watercourse.</li><li>▪ A launch pit and a reception pit (5m wide x 2m long x 1.5m deep) will be excavated within the public road, all excavated material will be loaded and taken away to licenced landfill.</li><li>▪ An overflow pit will be created beside the launch pit to cater for any excess drilling fluid. All runoff from the construction works area will be directed into a suitable water treatment train such as a Siltbuster and treated for sediment. This will also mean that any contaminated water can be contained and removed off-site to a licensed waste facility.</li><li>▪ The location assembly will be fitted in the drill head by the system operator, and the driller will push the drill string into the ground and will steer a bore path beneath the bed of the water course.</li><li>▪ The drill head will be fitted with a sensor to allow early detection of an obstruction across the drilling path. This will allow the drilling rods to be retracted and steered around the obstacle avoiding the potential for pressure to build up inside the borehole.</li><li>▪ The system operator will constantly monitor fluid volume, pressure, pH, weight and viscosity during the drilling works to ensure that the modelled stresses and collapse pressures are not exceeded.</li><li>▪ The cutting material will be flushed back by drilling fluid. The excess material will be collected in a container and removed off site to a licensed waste facility.</li><li>▪ While the drilling is in progress below the river bed, a mud engineer will be deployed in the watercourse to monitor the watercourse bed, in order to alert the driller at the earliest time of a developing frac out.</li><li>▪ When the pilot bore reaches the reception pit at the other side of the river, the drill head will be removed and a reamer will be fitted. The reamer will be drilled back enlarging the borehole to the desired size. The ducting is then attached to the swivel behind the reamer and pulled back to the rig through the borehole. At all times the driller engineer monitors the pulling forces and pressures down hole.</li><li>▪ The duct will then be cleaned and proven and its as-laid location recorded.</li><li>▪ On completion of the works, the drilling rig will be removed from the launch pit and all equipment will be removed from site.</li><li>▪ The pits will be backfilled and road surface reinstated, the silt fences and sand bags will then be removed.</li></ul>			

Relevant Drawings from Volume C3 EIAR Figures

Extract from **Figure GC5.18: Horizontal Directional Drilling at W8 and W9**



END

# **UWF Grid Connection Environmental Management Plan (2019)**

## **Best Practice Measures**



# ECOPOWER

October 2019

Best Practice Measures

EMP

**Table 1: List of Best Practice Measures for the UWF Grid Connection**

BPM No.	Best Practice Measures
GC-BPM-01	Measures for Protection of Surface Water Quality and Watercourse Morphology during instream works at Mountphilips Substation site
GC-BPM-02	Measures for Protection of Surface Water Quality and Watercourse Morphology during replacement of existing culverts along the 110kV UGC outside Mountphilips Substation site
GC-BPM-03	Design of New Permanent Watercourse Crossing Structures and Existing Culvert Replacements to Prevent Flood Risk
GC-BPM-04	Surface Water Quality Protection Measures for Site Runoff during the Mountphilips Substation Site Construction Works
GC-BPM-05	Protection of Surface Water and Groundwater Quality during use of Cement Based Compounds
GC-BPM-06	Protection of Surface Water and Groundwater Quality During Storage and Handling of Fuels, Oils and Chemicals
GC-BPM-07	Surface Water Quality Protection Measures During Storage of Overburden at the Mountphilips Substation Site
GC-BPM-08	Minimising Dust Emissions from Site Activities
GC-BPM-09	Local Employment and Local Sourcing
GC-BPM-10	Measuring Operational EMF Emissions
GC-BPM-11	Measuring Operational Electricity Production

**Best Practice Measure GC-BPM-1**

Title:	Measures for Protection of Surface Water Quality and Watercourse Morphology during instream works at Mountphilips Substation site		
Relevant Watercourse Crossing Points			
W1, W2, W3 at Mountphilips Substation site			
Responsibility of	Role/Duty		
Construction Manager	Monitor weather conditions and supervise instream works. Ensure instream works are carried out in accordance with project design measures and best practice measures.		
Surface Water Quality Protection Measures			
Timing			
<ul style="list-style-type: none"><li>Instream works at W1, W2 and W3, at the Mountphilips Substation site will be undertaken during dry weather within the IFI instream works window (July – September inclusive).</li></ul>			
Supervision & Monitoring Measures			
<ul style="list-style-type: none"><li>The instream works at W1, W2 and W3, at the Mountphilips Substation site will be supervised by a member of CIEEM and the Institute of Fisheries Management to ensure both the Project Design Measures and Best Practice are followed.</li><li>All construction works will be monitored on a daily basis by the Environmental Clerk of Works and by members of the Environmental Clerk of Works team (for example Site Ecologist) as required, for compliance with the Environmental Commitments</li><li>Surface water quality monitoring of the main watercourses downstream of the works will be carried out to ensure that the downstream water quality status in the receiving water is maintained. The surface water monitoring locations and sampling programme are defined in the Surface Water Management Plan for UWF Grid Connection</li></ul>			
General Measures to be implemented for instream works at W1, W2, W3			
<ul style="list-style-type: none"><li>Double silt fencing will be placed along each side of the watercourse;</li><li>Machinery will only work from access roads, and the operation of machinery and use of equipment within the 10m buffer will be kept to a minimum to avoid any unnecessary disturbance;</li><li>Double silt fencing and berms will be placed at the crossing to prevent sediment/runoff from the access road surfaces from entering the watercourse;</li><li>Disturbance of bankside soils and watercourse sediments will be kept to the minimum to avoid unnecessary impact on the watercourse morphology;</li><li>Clay bunds will be placed within any adjacent upslope cables trench on both sides of the watercourses to prevent the trench acting as a drain towards the watercourse;</li><li>Watercourse crossing W1 involves the installation of underground cabling (under the bed of the watercourse) and the installation of a temporary Bailey bridge crossing structure. The flume/pipe watercourse crossing method will be used at W1; A pipe/flume with sufficient capacity/size to accommodate the flow rate of the stream, will be placed on the watercourse bed without disturbance to the bed;</li><li>Watercourse crossings W2 and W3 involve the installation of underground cabling for the 110kV UGC and the local electricity supply to the substation compound, in addition to the construction of new permanent crossing structures. The damming and over-pumping method will be used at W2 and W3 at Mountphilips Substation Site;</li><li>Dams will be installed at both the upstream and downstream ends of the pipe/flume/pump in order to direct the water flow through the pipe/flume/pump hose, therefore allowing work to be carried out on a dry streambed;</li></ul>			

- Dams will be made of sand (clean) bags, cobbles or clean well-graded coarse gravel fill. Poorly sorted material will not be used as it would be a potential source of fine sediment;
- A temporary sump will be constructed in the watercourse bed at the proposed dam location if a natural pool does not already exist. The sump will be lined with clean rockfill to prevent scouring and erosion during pumping at the intake;
- An energy dissipater (such as clean rock fill or splash plates) will be placed on the watercourse bed downstream of the pipe/flume/pump outfall. This will prevent scouring and erosion of the watercourse bed at the outfall;
- Once the watercourse flow is isolated from the excavation area, excavation works can commence to install the cable ducting and install the crossing structures;
- Under the supervision of an aquatic ecologist, any spawning gravels will be removed at the culvert location and will be temporarily stored in bags at a point greater than 10m from the watercourse;
- Once the lean mix concrete is in place in the trench, a layer of fine sand (5 – 10cm) will be laid over the concrete prior to final backfilling. This will prevent release of cement into the watercourse when flow is restored;
- Only precast concrete culverts or structures will be used at W2 and W3. No batching of wet cement will take place on-site. (Project Design Measure); A steel Bailey bridge will be temporarily installed at W1.

#### Measures to reinstate the watercourses at crossing points W1, W2 and W3 at Mountphilips Substation site

At Mountphilips Substation site, instream construction works at the watercourse crossing W1, W2 and W3 will be followed by site-specific reinstatement measures to ensure the equilibrated restoration of flow character and morphology within the affected reach to achieve baseline character and avoid any deterioration in morphology as required under the Water Framework Directive (WFD). Measures will include:

- bank stabilisation using boulder armour or willow/brush bank protection;
- reinstatement of bank slope and character, creation of compound channels where necessary;
- reinstatement of instream flow features such as boulder substrates, pool / riffle sequences, or spawning cobbles;
- planting along the riparian margins to stabilise banks, add flood protection and provide riparian buffer; and
- the use of deflector plates during the restoration of flow..

#### References

IFI (2016) Guidelines on Protection of Fisheries during Construction Works in and Adjacent to Waters.  
 NRA (2008) Guidelines for the Crossing of Watercourses during the Construction of National Road Schemes.



## Best Practice Measure GC-BPM-2

Title:	Measures for Protection of Surface Water Quality and Watercourse Morphology during replacement of existing culverts along the 110kV UGC outside Mountphilips Substation site		
W13, W14, W15, W17, W19, W20, W32, W34, W55, W57, W60, W61 and W64 along the public road on the route of the 110kV UGC.			
Responsibility of	Role/Duty		
Construction Manager	Monitor weather conditions and supervise instream works. Ensure instream works are carried out in accordance with project design measures and best practice measures.		
Surface Water Quality Protection Measures			
Timing			
<ul style="list-style-type: none"><li>Culvert replacement works at W14 along the R503 Regional Road will only be undertaken during the IFI specified period (July, August and September).</li><li>Culvert replacement works on the section of 110kV UGC between W13 and W20 (inclusive) and the culvert replacement works at W32 and W34 will only be completed during dry weather in the dryer months of the year – i.e. February to September included</li></ul>			
Supervision & Monitoring Measures			
<ul style="list-style-type: none"><li>Culvert replacement works at the 13 existing culverts on the public road, will be supervised by a member of CIEEM and the Institute of Fisheries Management to ensure both the Project Design Measures and Best Practice are followed.</li><li>All construction works will be monitored on a daily basis by the Environmental Clerk of Works and by members of the Environmental Clerk of Works team (for example Site Ecologist) as required, for compliance with the Environmental Commitments</li><li>Surface water quality monitoring of the main watercourses downstream of the works will be carried out to ensure that the downstream water quality status in the receiving water is maintained. The surface water monitoring locations and sampling programme are defined in the Surface Water Management Plan for UWF Grid Connection</li></ul>			
General Measures to be implemented for culvert replacement works			
<ul style="list-style-type: none"><li>Sand (clean) bags will be placed along the road pavement edges on each side of the watercourse;</li><li>Machinery will only work from the public road, and the operation of machinery and use of equipment within the 10m of the watercourse will be kept to a minimum;</li><li>Sand (clean) bags will be placed at the crossing to prevent sediment/runoff from the public road surfaces from entering the watercourse;</li><li>Bunds will be placed within any adjacent upslope cables trench on both sides of the watercourses to prevent the trench acting as a drain towards the watercourse;</li><li>Culvert replacement works will involve the removal of the existing culvert and the installation of a new crossing structure in its place. The damming and over-pumping method will be used during works.</li><li>Dams will be installed at both the upstream and downstream ends of the pump in order to direct the water flow through the pump hose, therefore allowing work to be carried out on a dry streambed;</li><li>Dams will be made of sand (clean) bags, cobbles or clean well-graded coarse gravel fill;</li><li>A temporary sump will be constructed in the watercourse bed at the proposed dam location if a natural pool does not already exist. The sump will be lined with clean rockfill to prevent scouring and erosion during pumping at the intake;</li><li>An energy dissipater (such as clean rock fill or splash plates) will be placed on the watercourse bed downstream of the pump outfall. This will prevent scouring and erosion of the watercourse bed at the outfall;</li></ul>			

- Once the watercourse flow is isolated from the works area, excavation works can commence to install the cable ducting and install the crossing structures;
- Under the supervision of an aquatic ecologist, any spawning gravels will be removed at the culvert location and will be temporarily stored in bags at a point greater than 10m from the watercourse;
- Once the lean mix concrete is in place in the trench, a layer of fine sand (5 – 10cm) will be laid over the concrete prior to final backfilling and structure installation.;
- Only precast concrete culverts or structures will be used for replacement culverts along the 110kV UGC. No batching of wet cement will take place on-site. (Project Design Measure).

#### Measures to reinstate the watercourses following culvert replacement works

Culvert replacement works along the 110kV UGC, outside the Mountphilips Substation site, will be followed by site-specific reinstatement measures to ensure the equilibrated restoration of flow character and morphology within the affected reach to achieve baseline character and avoid any deterioration in morphology as required under the Water Framework Directive (WFD). Measures will include:

- bank stabilisation using boulder armour or willow/brush bank protection;
- reinstatement of bank slope and character, creation of compound channels where necessary;
- reinstatement of instream flow features such as boulder substrates, pool / riffle sequences, or spawning cobbles;
- the use of deflector plates during the restoration of flow.

#### References

IFI (2016) Guidelines on Protection of Fisheries during Construction Works in and Adjacent to Waters.  
NRA (2008) Guidelines for the Crossing of Watercourses during the Construction of National Road Schemes.

Best Practice Measure GC-BPM-3	
<b>Title:</b>	<b>Design of New Permanent Watercourse Crossing Structures and Existing Culvert Replacements to Prevent Flood Risk</b>
<b>Work Sections/Locations</b>	
Proposed new permanent watercourse crossings at W1, W2, W3; and Potential replacement of existing culverts on the public road at W13, W14, W15, W17, W19, W20, W32, W34, W55, W57, W60, W61 and W64.	
<b>Responsibility of</b>	<b>Role/Duty</b>
Construction Manager	Ensure appropriate culvert/bridge design. Supervise the construction works.
<b>Surface Water Quality Protection Measures</b>	
<ul style="list-style-type: none"> <li>All new permanent watercourse culverts at the Mountphilips Substation site and any replacement culverts along the public road for the 110kV UGC will be sized to cope with a minimum 100-year flood event. (Project Design Measure);</li> <li>A freeboard of 300mm, or as required by OPW, will be kept below the crossing structure during a 100-year flood event;</li> <li>At a minimum, all new pipe culverts will be 900mm in diameter regardless of the anticipated flood flow (<i>i.e.</i> minimum 900mm culvert will be used in Class 3/Class 4 watercourses regardless of flows);</li> <li>New and replaced permanent crossing structures will be construction in accordance with the Office of Public Works (OPW) guidelines Construction, Replacement or Alteration of Bridges and Culverts (2013),</li> <li>As agreed with OPW (telephone consultation, February 2018) will be subject to a Section 50 application to OPW.</li> </ul>	
<b>References</b>	
(DoEHLG, 2009) The Planning System and Flood Risk Management Guidelines; OPW (2013) Construction, Replacement or Alteration of Bridges and Culverts; NRA (2008) Guidelines for the Crossing of Watercourses during the Construction of National Road Schemes.	

## Best Practice Measure GC-BPM-4

Title:	Surface Water Quality Protection Measures for Site Runoff during the Mountphilips Substation Site Construction Works	
Environmental Commitment		
Prevention of surface water quality impacts during the Mountphilips Substation and End Mast Construction Works.		
Work Sections/Locations		
Mountphilips Substation Site		
Responsibility of	Role/Duty	
Construction Manager	Monitor weather conditions. Supervise excavation works and drainage works.	
Surface Water Quality Protection Measures		
<ul style="list-style-type: none"><li>• The substation compound and end mast construction works area will be marked out with fencing or flagging tape to avoid unnecessary disturbance of vegetation;</li><li>• A minimum 25-meter vegetative buffer zone will be maintained between the substation works area and the stream to the west of the site;</li><li>• There will be no storage of material / equipment, excavated overburden or overnight parking of machinery inside the 25m buffer zone;</li><li>• Before any ground works are undertaken, double silt fencing will be placed upslope of the local watercourses. The first line of the silt fencing will be placed 25m from the stream bank and the second line of silt fencing will be placed 5m from the stream bank;</li><li>• Double silt fencing will also be placed along the watercourses (drains) which run along the field boundary to the north of the proposed site;</li><li>• Additional silt fencing or temporary rectangular straw bales (pinned down with stakes) will be placed across any natural surface depressions / channels that slope towards the local stream;</li><li>• Silt fencing will be embedded into the local soils to ensure all site water is captured and filtered;</li><li>• As the earthworks proceeds at the substation site, permanent earthen berms will be constructed around the substation compound site, and these berms will be used to contain surface water runoff during the substation compound work;</li><li>• Silt fencing will be placed along the base of the berms until they have vegetated;</li><li>• As construction advances, there will a requirement to collect and treat small volumes of surface water that is contained within the footprint of the compound. This will be completed using perimeter swales and sumps at low points inside the compound;</li><li>• Water will be pumped from the sumps into a settlement pond(s) which will allow primary settlement of solids. From the settlement pond(s), water will be pumped to a proposed percolation area, at least 25m from the local stream;</li><li>• Discharge onto vegetated ground at the percolation area will be via a silt bag. This action will filter any remaining sediment from the pumped water. The entire percolation area will be enclosed by a perimeter of double silt fencing;</li><li>• Any sediment laden water from the works area will not be discharged directly to a watercourse or drain.</li><li>• The construction works areas for the End Masts is located on the western side of the local stream, and a minimum 25-meter vegetative buffer zone will be maintained between the works area and the stream. Silt fencing, straw bales and sediment treatment will be arranged as described for the substation works;</li><li>• Excavation works will not take place during periods of heavy rainfall and will be scaled back or suspended if heavy rain is forecasted;</li><li>• Daily monitoring of the compound works area, the water treatment and pumping system and the percolation area will be completed by a suitably qualified person during the construction phase. All necessary preventative</li></ul>		

measures will be implemented to ensure no entrained sediment, or deleterious matter is discharged to the local stream;

- If high levels of silt or other contamination is noted in the pumped water or the treatment systems, all construction works will be stopped. No works will recommence until the issue is resolved and the cause of the elevated source is remedied;
- As a final catch-all contingency, a mobile 'Siltbuster' or similar equivalent specialist treatment system will be available at the substation compound in order to treat sediment entrained waters from the excavation should it be required. Siltbusters are mobile silt traps that can remove fine particles from water using a proven technology and hydraulic design in a rugged unit. The mobile units are specifically designed for use on construction-sites with sensitive downstream receptors;
- There will be no batching or storage of cement within 30m of the local stream;
- There will be no refueling allowed within 100m of the local stream; and,
- All plant will be checked for purpose of use prior to mobilisation at the site.

#### References

IFI (2016) Guidelines on Protection of Fisheries During Construction Works in and Adjacent to Waters.  
 NRA (2008) Guidelines for the Crossing of Watercourses During the Construction of National Road Schemes.  
 CIRIA (Construction Industry Research and Information Association) Report No. C648, 2006: Guidance on 'Control of Water Pollution from Linear Construction Projects'.  
 CIRIA Report No. C532, 2006: Control of Water Pollution from Construction Sites - Guidance for Consultants and Contractors.

Best Practice Measure GC-BPM-5	
<b>Title:</b>	<b>Protection of Surface Water and Groundwater Quality during use of Cement Based Compounds</b>
<b>Environmental Commitment</b>	
Prevention of surface water and groundwater quality impacts during use of Cement Based Compounds.	
<b>Work Sections/Locations</b>	
110kV UGC Mountphilips Substation Site	
<b>Responsibility of</b>	<b>Role/Duty</b>
Construction Manager	Monitor weather conditions. Ensure best practice storage and use of Cement Based Compounds.
<b>Measures</b>	
<ul style="list-style-type: none"> <li>Only precast concrete culverts or structures will be used at the 3 no. watercourse crossing locations at Mountphilips Substation site and for any culvert replacements along the 110kV UGC. Only precast concrete chambers will be used at Joint Bay locations. No batching of wet cement will take place on-site. (Project Design Measure)</li> <li>Only chutes will be washed out on site; at Mountphilips Substation site, chute washout will be into the designated concrete wash settlement pond; along the 110kV UGC, chute washout will be at the works locations into the cable trench. At works locations within the Lower River Shannon SAC boundary, the concrete chute washouts will take place into designated bins for removal to the designated concrete wash settlement pond at the Mountphilips Substation site. In all cases, the washout of the tank will take place at the concrete supplier depot. (Project Design Measure)</li> <li>Any spills no matter how small or material or overburden contaminated with cement mix will be moved off-site for disposal at a licensed facility;</li> <li>Outfalls or natural pathways (<i>i.e.</i> preferential flow paths) from excavations towards any local drain or watercourse will be prevented. Outfalls or natural pathways will be temporarily blocked using sand bags and geotextile until the cement mix has set;</li> <li>The pour site will be kept free of standing water and plastic covers will be ready in case of sudden rainfall event</li> <li>At watercourse crossing locations, a layer of fine sand (5 – 10cm) will be placed over the cement mix within the trench prior to final backfilling. This will prevent release of cement into the watercourse when flow is restored.</li> </ul>	
<b>References</b>	
IFI (2016) Guidelines on Protection of Fisheries during Construction Works in and Adjacent to Waters. NRA (2008) Guidelines for the Crossing of Watercourses during the Construction of National Road Schemes. CIRIA (Construction Industry Research and Information Association) 2006: Guidance on 'Control of Water Pollution from Linear Construction Projects' (CIRIA Report No. C648, 2006) CIRIA 2006: Control of Water Pollution from Construction Sites - Guidance for Consultants and Contractors.	

## Best Practice Measure GC-BPM-6

<b>Title:</b>		<b>Protection of Surface Water and Groundwater Quality During Storage and Handling of Fuels, Oils and Chemicals</b>	
<b>Environmental Commitment</b>			
Prevention of water quality impacts during storage and handling of fuels, oils and chemicals.			
<b>Work Sections/Locations</b>			
Construction works area boundary			
<b>Responsibility of</b>		<b>Role/Duty</b>	
Construction Manager		Monitor weather conditions. Ensure best practice use and storage of fuels, oils and chemicals on-site.	
<b>Manage of on-site refueling</b>			
<ul style="list-style-type: none"><li>On site re-fueling of immobile machinery will be carried out using a mobile double skinned fuel bowser. The fuel bowser, a double-axel custom-built refueling trailer will be re-filled off site, and will be towed around the site by a 4x4 jeep to where machinery is located;</li><li>There will be no refuelling of vehicles or plant permitted within 100m of a watercourse;</li><li>Mobile measures such as drip trays and fuel absorbent mats will be used during all refueling operations;</li></ul>			
<b>Storing fuel properly</b>			
<ul style="list-style-type: none"><li>There will be no storage of fuel or refueling or mobile plant permitted within 100m of a watercourse.</li><li>The fuel bowser will be parked on a level area in the temporary construction compound when not in use and only designated, trained and competent operatives will be authorised to refuel plant on site;</li><li>The main fuel stocks for, and chemical wastes arising from, construction activities will be stored in a designated location, away from main traffic activity, within the temporary compound at the Mountphilips Substation site.</li><li>All fuel will be stored in bunded, locked storage containers.</li><li>The designated storage location will be greater than 100m from a watercourse.</li></ul>			
<b>Avoid leakage from plant and tools</b>			
<ul style="list-style-type: none"><li>The plant, machinery and tools used during construction will be regularly inspected for leaks, fitness for use;</li><li>All generators and suction pumps used at watercourse crossing locations will have a double skinned fuel tank or be placed on a drip tray.</li></ul>			
<b>Contingency for spillages</b>			
<ul style="list-style-type: none"><li>Spill response apparatus including spill-kits and hydrocarbon absorbent packs will be stored in the cabin of each vehicle and operators will be fully trained in the use of this equipment (Project Design Measure);</li><li>Spill response apparatus including spill-kits and hydrocarbon absorbent packs will be stored at the designated storage location in the temporary compound and all operators will be fully trained in the use of this equipment.</li><li>The Environmental Emergency Response Procedure will be implemented immediately in the event of any spills – see TAB 6 of the Environmental Management Plan for UWF Grid Connection;</li><li>Any spills no matter how small or material or overburden contaminated with fuel/oil will be moved off-site for disposal at a licensed premise.</li></ul>			
<b>References</b>			
CIRIA (Construction Industry Research and Information Association) Report No. C648, 2006: Guidance on ‘Control of Water Pollution from Linear Construction Projects. CIRIA Report No.C532, 2006: Control of Water Pollution from Construction Sites-Guidance for Consultants & Contractors.			



Best Practice Measure GC-BPM-7	
<b>Title:</b>	<b>Surface Water Quality Protection Measures During Storage of Overburden at the Mountphilips Substation Site</b>
<b>Environmental Commitment</b>	
Prevention of surface water quality impacts during Permanent Storage of Overburden at the Mountphilips Substation Site.	
<b>Work Sections/Locations</b>	
Mountphilips Substation Site	
<b>Responsibility of</b>	<b>Role/Duty</b>
Construction Manager	Monitor weather conditions. Supervise overburden works.
<b>Surface Water Quality Protection Measures</b>	
<ul style="list-style-type: none"> <li>At Mountphilips Substation site, all excavated material will be removed for temporary or permanent storage at designated berms, which will be located more than 25m away from the watercourses on Mountphilips Substation site. (Project Design Measure)</li> <li>All storage berms will be graded and sealed following emplacement. The berms will be covered if there is a risk of erosion. (Project Design Measure)</li> <li>Temporary silt control methods such as silt fencing will be placed around all overburden storage areas. (Project Design Measure)</li> <li>The existing vegetative buffer between the berms and the nearest watercourses will be maintained and no works will occur in the buffer zone. (Project Design Measure)</li> <li>The permanent storage berms around the substation compound will be sown with grasses and flower species common to the surrounding vegetation. The permanent storage berms along the new access road will be planted with local provenance native fruiting hedge species, with grasses and native flower species sown along the sides of the berms. Revegetation works will take place at the soonest practicable opportunity after emplacement. (Project Design Measure)</li> <li>At permanent storage areas along proposed permanent access roads, silt trap / silt fence arrangements will be placed within the proposed road drainage and left in place until the mound has been stabilised by vegetation;</li> <li>All permanent overburden storages areas will be checked / monitored daily until stabilised to ensure no drainage issues of surface water quality impacts are occurring.</li> </ul>	
<b>References</b>	
IFI (2016) Guidelines on Protection of Fisheries During Construction Works in and Adjacent to Waters; NRA (2008) Guidelines for the Crossing of Watercourses During the Construction of National Road Schemes CIRIA C648 (2006) Control of Water Pollution from Linear Construction Sites;	

## Best Practice Measure GC-BPM-8

Title:	Minimising Dust Emissions from Site Activities		
Environmental Commitment			
Minimise dust emissions from site activities			
Work Sections/Locations			
All construction works locations			
Responsibility of		Role/Duty	
Construction Manager		Provide site induction to site personnel and contractors regarding the dust control measures	
Training and Communication			
<ul style="list-style-type: none"><li>• Provide site induction to site personnel and contractors regarding the dust control measures.</li><li>• Community engagement before works commence will be carried out.</li><li>• The name and contact details of the Community Liaison Officer and Environmental Clerk of Works will be displayed on the informational signage at the Mountphilips Site Entrance. The Community Liaison Officer and the Environmental Clerk of Works will be the point of contact regarding air quality and dust issues.</li></ul>			
Measures to minimize dust emissions			
<ul style="list-style-type: none"><li>• Public roads works areas will be regularly inspected for cleanliness, and swept to remove mud and aggregate materials from their surface, as necessary;</li><li>• the private paved road in Knockcurraghbola Commons will also be regularly inspected for cleanliness, and swept to remove mud and aggregate materials from its surface, as necessary;</li><li>• Any road that is likely to give rise to fugitive dust will be regularly watered, as appropriate, during dry and/or windy conditions;</li><li>• The new access road at Mountphilips Substation site will be restricted to essential site traffic;</li><li>• There will be a 20 km/hr speed limited at the Mountphilips Substation site;</li><li>• During movement of materials both on and off-site, truck loads will be covered with tarpaulin.</li><li>• A dry wheel wash will be used at the Mountphilips Substation site entrance, if required;</li><li>• Material handling systems and site stockpiling of materials will be designed and laid out to minimise exposure to wind. Materials will be adequately covered, especially if being stored for long periods of time to prevent dust emissions primarily during dry or windy periods.</li><li>• Permanent stockpiles of soil, at Mountphilips Substation site, will be reseeded as soon as practical following placement;</li><li>• If dust issues start to occur, additional measures will be put in place as per ‘Guidance on the Assessment of Dust from Demolition and Construction’;</li><li>• Site induction will be provided to site personnel and contractors regarding the dust control measures.</li></ul>			
References			
TII, 2011: Guidelines for the Treatment of Air Quality During the Planning and Construction of National Road Schemes			
IAQM, 2014: Guidance on the Assessment of Dust from Demolition and Construction			

Best Practice Measure GC-BPM-9	
<b>Title:</b>	<b>Local Employment and Local Sourcing</b>
<b>Environmental Commitment</b>	
Where feasible, to source contracts, materials and workforce locally during the construction stage of the UWF Grid Connection	
<b>Responsibility of</b>	<b>Role/Duty</b>
Construction Manager	Where possible, to operate a local bias when recruiting employees and sourcing materials. Develop a Local Employment and Local Sourcing Policy
Community Liaison Officer (CLO)	Management of local employment and resources database. Engage with service businesses in the area ahead of construction works. Monitor the recruitment and training of local employees in line with Policy.
<b>Increasing potential for local sourcing and local employment</b>	
<ul style="list-style-type: none"> <li>• Contact local business ahead of works and contracts being awarded, so that the main contractors are aware of the services and materials available locally.</li> <li>• Management of local employment and resources database.</li> <li>• Engage with service businesses in the area ahead of construction works.</li> <li>• Monitor the recruitment and training of local employees in line with Policy.</li> </ul>	

Best Practice Measure GC-BPM-10	
<b>Title:</b>	<b>Measuring Operational EMF Emissions</b>
<b>Environmental Commitment</b>	
Confirmatory of levels of Electromagnetic Field emissions	
<b>Work Sections/Locations</b>	
Mountphilips Substation and 110kV UGC route	
<b>Responsibility of</b>	<b>Role/Duty</b>
Operational Manager – UWF	Ensure operational EMF emissions are measured.
<b>Measuring Operational EMP Emissions</b>	
<ul style="list-style-type: none"> <li>A confirmatory survey of Electromagnetic Field emissions from the Mountphilips 110kV Substation and from locations along the 110kV UGC will be carried out by a competent engineer following commissioning of the UWF Grid Connection.</li> <li>Reporting by the competent engineer of the operational EMF emission levels with the levels.</li> </ul>	
<b>References</b>	
UWF Grid Connection EIA Report (2019)	

Best Practice Measure GC-BPM-11	
<b>Title:</b>	<b>Measuring Operational Electricity Production</b>
<b>Work Sections/Locations</b>	
Consented Upperchurch Windfarm Substation	
<b>Responsibility of</b>	<b>Role/Duty</b>
Operational Manager – UWF	Record annual electricity production levels
<b>Annual Renewable Electricity Production</b>	
<ul style="list-style-type: none"> <li>Recording and reporting of the annual renewable electricity production of the operational Upperchurch Windfarm.</li> </ul>	
<b>References</b>	
UWF Grid Connection EIA Report (2019)	